## 1. Losing Facility Information

| Type of Distribution to Consolidate: | Orig \& Dest | MODS/BPI Office |
| ---: | :--- | :--- |
| Facility Name \& Type: | Mid Hudson P\&DC |  |
| Street Address: | 99 Enterprise Drive |  |
| City: | Newburgh |  |
| State: | NY |  |
| 5D Facility ZIP Code: | 12555 |  |
| District: | Westchester |  |
| Area: | Northeast |  |
| Finance Number: | 355306 |  |
| Current 3D ZIP Code(s): | $124,125,126,127$ |  |
| Miles to Gaining Facility: | 96 |  |
| EXFC office: | Yes |  |
| Plant Manager: | Edward Kerner |  |
| Senior Plant Manager: | Varghese Phillip |  |
| District Manager: | Joseph Lubrano |  |
| Facility Type after AMP: | Post Office |  |

## 2. Gaining Facility Information

Facility Name \& Type: Street Address:

City: Albany
State: NY
5D Facility ZIP Code: 12288
District: Albany
Area: Northeast
Finance Number: 350195
Current 3D ZIP Code(s):
EXFC office:
Plant Manager:
Senior Plant Manager:
District Manager:

Albany P\&DC
30 Karner Road

120, 121, 122, 123, 128
Yes
Mark Dahlstrom
Mark Dahlstrom
Edward Phelan

## 3. Background Information

Start of Study: 09/15/11
Date Range of Data: Jul-01-2010 : Jun-30-2011
Processing Days per Year: 310
Bargaining Unit Hours per Year: 1,745
EAS Hours per Year: 1,822
Date of HQ memo, DAR Factors/Cost of Borrowing/ New
Facility Start-up Costs Update
Date \& Time this workbook was last saved:

| June 16, 2011 |
| :---: |
| $2 / 19 / 2012$ 20:06 |

4. Other Information

| Area Vice President: | Richard P. Uluski |
| ---: | :--- |
| Vice President, Network Operations: | David E. Williams |
| Area AMP Coordinator: | George Fusaro |
| HQ AMP Coordinator: | Monique Packer |

## Approval Signatures

Last Saved: January 4, 2012
Losing Facility Name and Type: Mid Hudson P\&DC
Street Address: 99 Enterprise Drive
City: Newburgh
State: NY
Facility ZIP Code: 12555
Finance Number: 355306
Current 3D ZIP Code(s): $124,125,126,127$
Type of Distribution to Consolidate: Orig \& Dest
Gaining Facility Name and Type: Albany P\&DC
Street Address: 30 Karner Road
City: Albany
State: NY
Facility ZIP Code: 12288
Finance Number: 350195
Current 3D ZIP Code(s): $120,121,122,123,128$

ACKNOWLEDGEMENT OF ACCOUNTABILITY - I acknowledge that I am accountable for respecting and supporting the integrity of all official postal reporting systems, including financial reports and those relating to compliance with contracting, complement, or similar efforts involving the investment and expenditure of funds, as well as all systems to service to our customers.


GAINING FACILITY:


Implementation Date:
HEADQUARTERS:
Vice President, Network Operations:
David E. Williams
Printed Name

## Executive Summary

Last Saved: January 17, 2012
Losing Facility Name and Type: Mid Hudson P\&DC
Street Address: 99 Enterprise Drive
City, State: Newburgh, NY
Current 3D ZIP Code(s): 124, 125, 126, 127
Type of Distribution to Consolidate: Orig \& Dest
Miles to Gaining Facility: 96

Gaining Facility Name and Type: Albany P\&DC Current 3D ZIP Code(s): 120, 121, 122, 123, 128

## Summary of AMP Worksheets

## Savings/Costs

| Mail Processing Craft Workhour Savings = | \$7,534,898 | from Workhour Costs - Proposed |
| :---: | :---: | :---: |
| Non-MP Cratt/EAS + Shared LDCs Workhour Savings (less Maint/Trans) = | \$464,683 | from Other Curr vs Prop |
| PCES/EAS Supervisory Workhour Savings = | \$1,769,154 | from Other Curr vs Prop |
| Transportation Savings = | $(\$ 637,449)$ | from Transportation (HCR and PVS) |
| Maintenance Savings = | \$5,053,801 | from Maintenance |
| Space Savings = | \$0 | from Space Evaluation and Other Costs |
| Total Annual Savings | \$14,185,087 |  |
| Total One-Time Costs = | \$1,443,252 | from Space Evaluation and Other Costs |
| Total First Year Savings = | \$12,741,835 |  |

## Staffing Positions

| Craft Position Loss $=$ | 228 | from Staffing - Craft |
| ---: | :--- | :--- |
| PCES/EAS Position Loss $=$ | 9 | from Staffing - PCES/EAS |

## Volume

| Total FHP to be Transferred (Average Daily Volume) | 1,355,686 | from Workhour Costs - Current |
| :---: | :---: | :---: |
| Current FHP at Gaining Facility (Average Daily Volume) | 2,498,812 | from Workhour Costs - Curre |
| Losing Facility Cancellation Volume (Average Daily Volume) | 191,862 | (= Total TPH / Operating Days) |

## Service

Service Standard Impacts

## by ADV

First-Class Mail® Priority Mail® Package Services Periodicals Standard Mail

| UPGRADED | DOWNGRADED | Unchanged + Upgrades | Unchanged + Upgrades |
| :---: | :---: | :---: | :---: |
| ADV | ADV | ADV | \% |
| 0 | 0 | 0 | \#DIV/0! |
| 0 | 0 | 0 | \#DIV/0! |
| 0 | 0 | 0 | \#DIV/0! |
| N/A* | N/A* | N/A* | N/A* |
| N/A* | N/A* | N/A* | N/A* |

*     - Periodical and Standard mail origin 3-digit ZIP Code to destination 3-digit ZIP Code volume is not available


## Summary Narrative

Last Saved: February 19, 2012
Losing Facility Name and Type: Mid Hudson P\&DC
Current 3D ZIP Code(s): 124, 125, 126, 127
Type of Distribution to Consolidate: Orig \& Dest

Gaining Facility Name and Type: Albany P\&DC<br>Current 3D ZIP Code(s): 120, 121, 122, 123, 128


#### Abstract

Background: The Albany Performance Cluster with assistance from the Northeast Area office has completed an Area Mail Processing (AMP) study to determine the feasibility of relocating the MidHudson P\&DC originating and destinating mail volumes for processing to the Albany NY P\&DC. The proposal encompasses mail processing for the Zip Code range of 124-127.

Currently, Mid Hudson P\&DC is a USPS owned facility that processes all outgoing and incoming mail for the 124-127 Zip ranges, Monday through Friday. Presently, Saturday outgoing processing is completed at the Westchester, NY P\&DC. With an approved AMP all Mid Hudson outgoing and incoming processing will transfer to the Albany P\&DC. Along with the processing facility, Mid Hudson houses a Postal Retail, administrative offices, and a BMEU. The Mid Hudson P\&DC is approximately 90 miles from the Albany P\&DC.

Mid Hudson will operate as a hub for the collection mail along with three other small hubs. These include Kingston, Catskill, and Hudson. Mid Hudson's destinating priority and Parcel Post is processed in the New Jersey L\&DC and New Jersey Network Distribution Center respectively and will continue to be sent to the Mid Hudson facility for dock transfer to the stations.

Mid Hudson P\&DC currently cancels originating letter mail on 3 AFCS and averages 190,000 pieces daily. In addition, there are 2 DIOSS, 13 DBCS, and 1 CIOSS, 1 AFSM100, 1 SPBS, 1 LCUS, and 1 LCTS in the Mid Hudson facility.


## Financial Summary:

Financial savings proposed for this consolidation of originating and destinating operations are:

| Total Annual savings: | $\$ 14,185,087$ |
| :--- | :--- |
| Total First Year Savings: | $\$ 12,741,835$ |
| One time cost: | $\$ 1,443,252$ |

## Customer Service Considerations:

There is a Business Mail Acceptance Unit (BMAU) at the Mid Hudson P\&DC. There is also a retail window service operation at the Mid Hudson P\&DC. The BMAU employees will be listed under finance number 355700 and will not be reflected in this AMP package. The BMAU and retail operations at Mid Hudson will remain with current hours. There will be no changes to collection box times and a local postmark will continue to be available at retail service locations.

Specific service standard changes associated with this Area Mail Processing consolidation are contingent upon the resolution of both (a) the rulemaking in which current market dominant product service
Standards in 39 CFR Part 121 are being evaluated, and (b) all remaining AMP consolidation proposals that are part of the same network rationalization initiative. A complete file reflecting any new service standards will be published at www.usps.com once all of the related AMP decisions that provide the foundation for new service standards are made. Priority and Express Mail service standards will be based upon the capability of the network.

## Transportation Changes:

With the proposed AMP there is a projected cost of $\$ 637,449$. A detailed review was undertaken by the TANS Managers in Albany, Westchester and support from the Northeast Area. Several existing runs from Mid Hudson were eliminated and are detailed on the Transportation summary page. In order for Albany to service Mid Hudson and to insure timely arrival to and from the three smaller hubs an increase in costs is projected. Those costs are detailed on the transportation page and are identified as trips 12012-A and 120xx. Possible reductions may be realized in the future as network changes evolve

## Staffing Impacts

Current projections from the AMP study indicate a net reduction of 228 positions with Mid Hudson losing 331 positions and Albany gaining 103 positions. In addition, there is a planned reduction of 9 EAS positions. There will be a reduction of 20 positions in Mid Hudson and a net gain of 11 in Albany. Mail processing savings are identified as $\$ 8,580,989$ plus an additional \$ 5,053,801 in maintenance savings.

As a matter of policy, the Postal Service follows the Worker Adjustment and Retraining Notification Act's ("WARN") notification requirements when the number of employees experiencing an employment loss within the meaning of WARN would trigger WARN's requirements. Some or all of the impacted employees described above may not experience an employment loss within the meaning of WARN due to transfers or reassignments.

| Management and Craft Staffing Impacts |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Mid Hudson |  |  | Albany |  |  | Net Diff |
|  | Total Current OnRolls | Total Proposed | Diff | Total Current OnRolls | Total Proposed | Diff |  |
| Craft ${ }^{1}$ | 359 | 28 | (331) | 540 | 643 | 103 | (228) |
| Management | 20 | - | (20) | 42 | 53 | 11 | (9) |

${ }^{1}$ Craft $=$ FTR + PTR + PTF + Casuals
Mail Processing Management to Craft Ratio

| Management to Craft 2 Ratios | Current |  | Proposed |  |
| :---: | :---: | :---: | :---: | :---: |
|  | SDOs to Craft ${ }_{1}$ <br> (1:25 target) | MDOs+SDOs to Craft ${ }_{1}$ (1:22 target) | SDOs to Craft ${ }_{1}$ <br> (1:25 target) | MDOs+SDOs to Craft ${ }_{1}$ (1:22 target) |
| Mid Hudson | 1:27 | 1:24 | N/A | N/A |
| Albany | 1:28 | 1:25 | 1:25 | 1:22 |

${ }^{1}$ Craft $=$ FTR + PTR + PTF + Casuals
${ }^{2}$ Craft $=$ F1 + F4 at Losing; F1 only at Gaining

## Space Considerations

The total interior square footage of the Mid Hudson facility is $203,314 \mathrm{sq}$. ft. With the approved AMP, the platform of Mid Hudson will be utilized for collections and DPS dock transfer hub. There currently is a BMAU and retail operations at Mid Hudson that will also remain. The remaining workroom space utilization has not been determined at this time.

Albany facility modification costs are estimated at $\$ 371,500$ and are for relocation of non-processing functions to provide additional needed workroom space. Modifications to the existing TMS system to allow placement of equipment is estimated at an additional \$590,000. Equipment relocations to accommodate an AFCS with BDS and VFS, a SP/BS with feed system, a LCUS, and additional DBCSs at Albany are projected at for one time costs to be at $\$ 481,752$. Total one time costs amount to $\$ 1,443,252$.

## 24 Hour Clock

Last Saved: January 17, 2012
Losing Facility Name and Type: Mid Hudson P\&DC Current 3D ZIP Code(s): 124, 125, 126, 127
Type of Distribution to Consolidate: Orig \& Dest

Gaining Facility Name and Type: Albany P\&DC
Current 3D ZIP Code(s): 120, 121, 122, 123, 128

|  | 24 Hour Indicator Report |  |  | 80\% | 100\% | 100\% | 100\% | Millions | 100\% | 100\% | 86.9\% |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | O |  |  |  |  |  |  |  |  |  |
| 16-Apr | SAT | 4/16 | MID-HUDSON P\&DC | 82.3\% | 100.0\% |  |  | 0.0 | 100.0\% | 99.1\% | 97.8\% |
| 23-Apr | SAT | 4/23 | MID-HUDSON P\&DC | 83.7\% | 100.0\% |  |  | 0.0 | 100.0\% | 99.6\% | 95.1\% |
| 30-Apr | SAT | 4/30 | MID-HUDSON P\&DC | 81.0\% | 100.0\% |  |  | 0.0 | 100.0\% | 99.0\% | 97.1\% |
| 7-May | SAT | 5/7 | MID-HUDSON P\&DC | 86.1\% | 99.9\% |  |  | 0.1 | 100.0\% | 99.4\% | 96.4\% |
| 14-May | SAT | 5/14 | MID-HUDSON P\&DC | 85.5\% | 100.0\% |  |  | 0.0 | 100.0\% | 99.7\% | 93.8\% |
| 21-May | SAT | 5/21 | MID-HUDSON P\&DC | 86.7\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.9\% | 96.8\% |
| 28-May | SAT | 5/28 | MID-HUDSON P\&DC | 80.8\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.0\% | 93.9\% |
| 4-Jun | SAT | 6/4 | MID-HUDSON P\&DC | 82.9\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.5\% | 94.2\% |
| 11-Jun | SAT | 6/11 | MID-HUDSON P\&DC | 86.1\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.8\% | 99.4\% |
| 18-Jun | SAT | 6/18 | MID-HUDSON P\&DC | 84.8\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.2\% | 96.8\% |
| 25-Jun | SAT | 6/25 | MID-HUDSON P\&DC | 82.7\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 93.0\% |
| 2-Jul | SAT | 712 | MID-HUDSON P\&DC | 76.3\% | 98.9\% |  |  | \#VALUE! | 100.0\% | 98.6\% | 78.1\% |
| 9-Jul | SAT | 7/9 | MID-HUDSON P\&DC | 85.9\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.1\% | 81.6\% |
| 16-Jul | SAT | 7/16 | MID-HUDSON P\&DC | 87.9\% | 100.0\% |  |  | 0.0 | 100.0\% | 99.9\% | 98.4\% |
| 23-Jul | SAT | 7/23 | MID-HUDSON P\&DC | 86.1\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.6\% | 96.1\% |
| 30-Jul | SAT | 7/30 | MID-HUDSON P\&DC | 83.4\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 99.8\% | 91.2\% |
| 6-Aug | SAT | 8/6 | MID-HUDSON P\&DC | 63.7\% | 100.0\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 97.7\% |
| 13-Aug | SAT | 8/13 | MID-HUDSON P\&DC | 76.6\% | 98.5\% |  |  | \#VALUE! | 100.0\% | 100.0\% | 88.5\% |
| 20-Aug | SAT | 8/20 | MID-HUDSON P\&DC | 84.2\% | 99.9\% |  |  | \#VALUE! | 100.0\% | 99.8\% | 95.7\% |
| 27-Aug | SAT | 8/27 | MID-HUDSON P\&DC | 81.2\% | 100.0\% |  |  | 0.0 | 100.0\% | 99.7\% | 83.8\% |
| 3-Sep | SAT | 9/3 | MID-HUDSON P\&DC | 66.5\% | 94.3\% |  |  | 0.0 | 100.0\% | 99.0\% | 93.4\% |
|  |  |  | 4 Hour Indicator Report | 80\% | 100\% | 100\% | 100\% | Millions | 100\% | 100\% | 86.9\% |
|  |  |  |  |  |  |  |  |  |  |  |  |
|  |  | $\mathrm{O}^{\circ}$ |  |  |  |  |  |  |  |  |  |
| 16-Apr | SAT | 4/16 | ALBANY P\&DC | 69.0\% | 99.6\% | 98.7\% | 100.0\% | \#VALUE! | 100.0\% | 100.0\% | 81.8\% |
| 23-Apr | SAT | $4 / 23$ | ALBANY P\&DC | 72.5\% | 99.0\% | 98.1\% | 100.0\% | \#VALUE! | 100.0\% | 100.0\% | 87.3\% |
| 30-Apr | SAT | 4/30 | ALBANY P\&DC | 63.9\% | 95.7\% | 98.1\% | 100.0\% | \#VALUE! | 100.0\% | 100.0\% | 73.0\% |
| 7-May | SAT | 5/7 | ALBANY P\&DC | 62.2\% | 97.3\% | 97.0\% | 100.0\% | \#VALUE! | 100.0\% | 100.0\% | 90.5\% |
| 14-May | SAT | 5/14 | ALBANY P\&DC | 65.7\% | 99.0\% | 100.0\% | 100.0\% | \#VALUE! | 100.0\% | 99.9\% | 86.8\% |
| 21-May | SAT | 5/21 | ALBANY P\&DC | 69.7\% | 96.7\% | 99.9\% | 99.9\% | \#VALUE! | 100.0\% | 100.0\% | 83.6\% |
| 28-May | SAT | 5/28 | ALBANY P\&DC | 67.0\% | 96.4\% | 97.5\% | 99.5\% | \#VALUE! | 100.0\% | 99.7\% | 79.6\% |
| 4-Jun | SAT | 6/4 | ALBANY P\&DC | 67.4\% | 95.7\% | 95.4\% | 99.5\% | \#VALUE! | 100.0\% | 100.0\% | 83.7\% |
| 11-Jun | SAT | 6/11 | ALBANY P\&DC | 61.7\% | 95.9\% | 99.7\% | 99.6\% | \#VALUE! | 100.0\% | 100.0\% | 74.5\% |
| 18-Jun | SAT | 6/18 | ALBANY P\&DC | 68.2\% | 98.2\% | 100.0\% | 100.0\% | \#VALUE! | 100.0\% | 100.0\% | 86.9\% |
| 25-Jun | SAT | 6/25 | ALBANY P\&DC | 70.5\% | 97.9\% | 96.0\% | 100.0\% | \#VALUE! | 99.9\% | 100.0\% | 80.2\% |
| 2-Jul | SAT | $7 / 2$ | ALBANY P\&DC | 64.4\% | 98.6\% | 98.9\% | 97.6\% | \#VALUE! | 100.0\% | 100.0\% | 67.6\% |
| 9-Jul | SAT | 7/9 | ALBANY P\&DC | 64.7\% | 92.5\% | 92.1\% | 98.7\% | \#VALUE! | 100.0\% | 100.0\% | 63.5\% |
| 16-Jul | SAT | 7/16 | ALBANY P\&DC | 62.6\% | 96.5\% | 94.2\% | 98.8\% | \#VALUE! | 100.0\% | 100.0\% | 75.4\% |
| 23-Jul | SAT | $7 / 23$ | ALBANY P\&DC | 68.7\% | 98.3\% | 99.8\% | 96.9\% | \#VALUE! | 100.0\% | 100.0\% | 85.2\% |
| 30-Jul | SAT | 7/30 | ALBANY P\&DC | 62.2\% | 93.4\% | 96.5\% | 100.0\% | \#VALUE! | 99.9\% | 99.9\% | 54.5\% |
| 6-Aug | SAT | 8/6 | ALBANY P\&DC | 63.1\% | 96.4\% | 99.6\% | 97.8\% | \#VALUE! | 100.0\% | 99.9\% | 65.4\% |
| 13-Aug | SAT | 8/13 | ALBANY P\&DC | 64.7\% | 97.4\% | 99.3\% | 100.0\% | \#VALUE! | 100.0\% | 100.0\% | 76.3\% |
| 20-Aug | SAT | 8/20 | ALBANY P\&DC | 63.3\% | 94.5\% | 97.4\% | 99.6\% | \#VALUE! | 100.0\% | 100.0\% | 67.1\% |
| 27-Aug | SAT | 8/27 | ALBANY P\&DC | 59.4\% | 90.7\% | 92.9\% | 100.0\% | \#VALUE! | 100.0\% | 99.9\% | 56.6\% |
| 3-Sep | SAT | 9/3 | ALBANY P\&DC | 54.8\% | 92.8\% | 93.5\% | 100.0\% | \#VALUE! | 99.8\% | 100.0\% | 47.4\% |

## MAP

Losing Facility Name and Type: Mid Hudson P\&DC Current 3D ZIP Code(s): 124, 125, 126, 127
Miles to Gaining Facility: 96

Gaining Facility Name and Type: Albany P\&DC
Current 3D ZIP Code(s): 120, 121, 122, 123, 128


## Service Standard Impacts

Last Saved: January 17, 2012

## Losing Facility: Mid Hudson P\&DC

Losing Facility 3D ZIP Code(s): 124, 125, 126, 127
Gaining Facility 3D ZIP Code(s): $120,121,122,123,128$

Based on report prepared by Network Integration Support dated: mm/dd/yyyy

|  | FCM |  |  |  |  |  | PRI |  | PER * |  | STD* |  | PSVC |  | ALL CLASSES |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Overnight | \% Change | All Others | \% Change | Total | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change |
| UPGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| DOWNGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| NET UP+NO CHNG |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| VOLUME TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| * - Periodical and Standard mail origin 3-digit ZIP Code to destination 3-digit ZIP Code volume is not available |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| Selected summary fields are transferred to the Executive Summary |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |


|  | FCM |  |  |  |  |  | PRI |  | PER |  | STD |  | PSVC |  | ALL CLASSES |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Overnight | \% Change | All Others | \% Change | Total | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change |
| UPGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| DOWNGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |
| NET |  |  |  |  |  |  |  |  |  |  |  |  |  |  | TBD |  |

Losing Facility: Mid Hudson P\&DC
$\square$
Date Range of Data: 07/01/10 <<===:===>> 06/30/11


|  | (2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume | Annual TPH or NATPH Volume | (5) Current Annual Workhours | (6) Current Productivity (TPH or NATPH) | (7) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 002 | 100.0\% |  |  |  |  | \$404,286 |
| 009 | 100.0\% |  |  |  |  | \$0 |
| 010 | 100.0\% |  |  |  |  | \$4,306 |
| 014 | 100.0\% |  |  |  |  | \$45,663 |
| 015 | 100.0\% |  |  |  |  | \$157,132 |
| 017 | 100.0\% |  |  |  |  | \$148,216 |
| 018 | 100.0\% |  |  |  |  | \$411,952 |
| 020 | 100.0\% |  |  |  |  | \$29,219 |
| 021 | 100.0\% |  |  |  |  | \$18,770 |
| 022 | 100.0\% |  |  |  |  | \$0 |
| 030 | 100.0\% |  |  |  |  | \$734,949 |
| 044 | 100.0\% |  |  |  |  | \$397,582 |
| 060 | 100.0\% |  |  |  |  | \$77,915 |
| 066 | 100.0\% |  |  |  |  | \$1,578 |
| 067 | 100.0\% |  |  |  |  | \$1,217 |
| 070 | 100.0\% |  |  |  |  | \$5,301 |
| 074 | 100.0\% |  |  |  |  | \$277,927 |
| 083 | 100.0\% |  |  |  |  | \$955 |
| 087 | 100.0\% |  |  |  |  | \$106 |
| 088 | 100.0\% |  |  |  |  | \$41 |
| 089 | 100.0\% |  |  |  |  | \$2,243 |
| 090 | 100.0\% |  |  |  |  | \$8,136 |
| 091 | 100.0\% |  |  |  |  | \$8,243 |
| 092 | 100.0\% |  |  |  |  | \$5,590 |
| 093 | 100.0\% |  |  |  |  | \$1,404 |
| 094 | 100.0\% |  |  |  |  | \$120 |
| 095 | 100.0\% |  |  |  |  | \$3,908 |
| 096 | 100.0\% |  |  |  |  | \$6,060 |
| 097 | 100.0\% |  |  |  |  | \$2,069 |
| 098 | 100.0\% |  |  |  |  | \$1,121 |
| 099 | 100.0\% |  |  |  |  | \$2,015 |
| 110 | 100.0\% |  |  |  |  | \$3,909 |
| 111 | 100.0\% |  |  |  |  | \$6,486 |
| 112 | 100.0\% |  |  |  |  | \$1,620 |
| 120 | 100.0\% |  |  |  |  | \$1,295 |
| 121 | 100.0\% |  |  |  |  | \$93,187 |
| 122 | 100.0\% |  |  |  |  | \$454,696 |
| 124 | 100.0\% |  |  |  |  | \$552,353 |
| 125 | 100.0\% |  |  |  |  | \$4,929 |
| 126 | 100.0\% |  |  |  |  | \$73,349 |
| 129 | 100.0\% |  |  |  |  | \$14,889 |


| (8) Current <br> Operation <br> Numbers | (9) <br> \% Moved to <br> Losing |  |  | (12) Current Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 002 |  |  |  |  |  | \$318,448 |
| 009 |  |  |  |  |  | \$195 |
| 010 |  |  |  |  |  | \$136,053 |
| 014 |  |  |  |  |  | \$87,318 |
| 015 |  |  |  |  |  | \$285,218 |
| 017 |  |  |  |  |  | \$148,450 |
| 018 |  |  |  |  |  | \$1,169,091 |
| 020 |  |  |  |  |  | \$228 |
| 021 |  |  |  |  |  | \$50,307 |
| 022 |  |  |  |  |  | \$259 |
| 030 |  |  |  |  |  | \$1,436,611 |
| 044 |  |  |  |  |  | \$292,534 |
| 060 |  |  |  |  |  | \$320,751 |
| 066 |  |  |  |  |  | \$9,303 |
| 067 |  |  |  |  |  | \$9,076 |
| 070 |  |  |  |  |  | \$143,398 |
| 074 |  |  |  |  |  | \$288,217 |
| 083 |  |  |  |  |  | \$25,994 |
| 087 |  |  |  |  |  | \$1,032 |
| 088 |  |  |  |  |  | \$4,664 |
| 089 |  |  |  |  |  | \$59,458 |
| 090 |  |  |  |  |  | \$59,244 |
| 091 |  |  |  |  |  | \$33,355 |
| 092 |  |  |  |  |  | \$49,348 |
| 093 |  |  |  |  |  | \$30,581 |
| 094 |  |  |  |  |  | \$7,823 |
| 095 |  |  |  |  |  | \$6,806 |
| 096 |  |  |  |  |  | \$3,660 |
| 097 |  |  |  |  |  | \$28,689 |
| 098 |  |  |  |  |  | \$38,766 |
| 099 |  |  |  |  |  | \$43,367 |
| 110 |  |  |  |  |  | \$288,630 |
| 111 |  |  |  |  |  | \$0 |
| 112 |  |  |  |  |  | \$8,496 |
| 120 |  |  |  |  |  | \$1,279 |
| 121 |  |  |  |  |  | \$12,639 |
| 122 |  |  |  |  |  | \$920,985 |
| 124 |  |  |  |  |  | \$1,673 |
| 125 |  |  |  |  |  | \$0 |
| 126 |  |  |  |  |  | \$47,968 |
| 129 |  |  |  |  |  | \$0 |


|  | (2) <br> \% Moved to Gaining | Current Annual FHP Volume |  | (5) Current Annual Workhours | (6) Current Productivity (TPH or NATPH) | (7) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 136 | 100.0\% |  |  |  |  | \$4,807 |
| 137 | 100.0\% |  |  |  |  | \$1,680,120 |
| 140 | 100.0\% |  |  |  |  | \$1,370,824 |
| 141 | 100.0\% |  |  |  |  | \$4 |
| 144 | 100.0\% |  |  |  |  | \$86,715 |
| 146 | 100.0\% |  |  |  |  | \$362,114 |
| 169 | 0.0\% |  |  |  |  | \$7,566 |
| 180 | 100.0\% |  |  |  |  | \$585,065 |
| 181 | 100.0\% |  |  |  |  | \$679 |
| 185 | 100.0\% |  |  |  |  | \$611,756 |
| 229 | 61.0\% |  |  |  |  | \$954,827 |
| 230 | 100.0\% |  |  |  |  | \$219,452 |
| 231 | 59.0\% |  |  |  |  | \$728,505 |
| 235 | 100.0\% |  |  |  |  | \$3,377 |
| 261 | 100.0\% |  |  |  |  | \$0 |
| 264 | 100.0\% |  |  |  |  | \$0 |
| 271 | 100.0\% |  |  |  |  | \$102,331 |
| 281 | 100.0\% |  |  |  |  | \$357 |
| 284 | 100.0\% |  |  |  |  | \$11,140 |
| 294 | 100.0\% |  |  |  |  | \$15,475 |
| 340 | 0.0\% |  |  |  |  | \$114,108 |
| 429 | 100.0\% |  |  |  |  | \$1,427,362 |
| 444 | 0.0\% |  |  |  |  | \$137 |
| 448 | 0.0\% |  |  |  |  | \$5,996 |
| 481 | 100.0\% |  |  |  |  | \$44,120 |
| 484 | 100.0\% |  |  |  |  | \$348 |
| 486 | 100.0\% |  |  |  |  | \$543 |
| 487 | 100.0\% |  |  |  |  | \$0 |
| 488 | 100.0\% |  |  |  |  | \$0 |
| 489 | 100.0\% |  |  |  |  | \$0 |
| 549 | 100.0\% |  |  |  |  | \$63,514 |
| 554 | 100.0\% |  |  |  |  | \$5,463 |
| 560 | 20.0\% |  |  |  |  | \$396,412 |
| 565 | 100.0\% |  |  |  |  | \$664 |
| 585 | 100.0\% |  |  |  |  | \$294,940 |
| 607 | 0.0\% |  |  |  |  | \$124,714 |
| 612 | 0.0\% |  |  |  |  | \$59,370 |
| 618 | 100.0\% |  |  |  |  | \$157,381 |
| 619 | 100.0\% |  |  |  |  | \$502,520 |
| 630 | 100.0\% |  |  |  |  | \$10,724 |
| 677 | 100.0\% |  |  |  |  | \$357 |
| 776 | 100.0\% |  |  |  |  | \$2,288 |
| 891 | 100.0\% |  |  |  |  | \$72,527 |
| 892 | 100.0\% |  |  |  |  | \$4,979 |
| 894 | 100.0\% |  |  |  |  | \$2,397,351 |
| 896 | 100.0\% |  |  |  |  | \$15,960 |
| 918 | 100.0\% |  |  |  |  | \$3,618,504 |
| 919 | 100.0\% |  |  |  |  | \$119,610 |
| 055 |  |  |  |  |  | \$0 |
| 210 |  |  |  |  |  | \$801,916 |
| 212 |  |  |  |  |  | \$10,267 |
| 214 |  |  |  |  |  | \$186,812 |
| 232 |  |  |  |  |  | \$138,338 |
| 233 |  |  |  |  |  | \$146,899 |
| 793 |  |  |  |  |  | \$2,853 |
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| (8) Current <br> Operation <br> Numbers | (9) <br> \% Moved to <br> Losing |  |  | (12) Current Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 136 |  |  |  |  |  | \$0 |
| 137 |  |  |  |  |  | \$0 |
| 140 |  |  |  |  |  | \$2,407,224 |
| 331 |  |  |  |  |  | \$0 |
| 144 |  |  |  |  |  | \$102,130 |
| 146 |  |  |  |  |  | \$487,500 |
| 169 |  |  |  |  |  | \$16,696 |
| 180 |  |  |  |  |  | \$908,015 |
| 181 |  |  |  |  |  | \$0 |
| 185 |  |  |  |  |  | \$308,018 |
| 229 |  |  |  |  |  | \$1,687,532 |
| 230 |  |  |  |  |  | \$273,360 |
| 231 |  |  |  |  |  | \$1,263,531 |
| 235 |  |  |  |  |  | \$674,915 |
| 261 |  |  |  |  |  | \$2,022 |
| 264 |  |  |  |  |  | \$0 |
| 271 |  |  |  |  |  | \$333,384 |
| 281 |  |  |  |  |  | \$25,107 |
| 284 |  |  |  |  |  | \$0 |
| 294 |  |  |  |  |  | \$0 |
| 340 |  |  |  |  |  | \$657 |
| 429 |  |  |  |  |  | \$0 |
| 444 |  |  |  |  |  | \$0 |
| 448 |  |  |  |  |  | \$0 |
| 481 |  |  |  |  |  | \$541,272 |
| 484 |  |  |  |  |  | \$0 |
| 486 |  |  |  |  |  | \$9,758 |
| 487 |  |  |  |  |  | \$0 |
| 488 |  |  |  |  |  | \$0 |
| 489 |  |  |  |  |  | \$4,740 |
| 549 |  |  |  |  |  | \$474,417 |
| 554 |  |  |  |  |  | \$229,640 |
| 560 |  |  |  |  |  | \$204,232 |
| 565 |  |  |  |  |  | \$1,417 |
| 585 |  |  |  |  |  | \$0 |
| 607 |  |  |  |  |  | \$58,381 |
| 612 |  |  |  |  |  | \$46,263 |
| 618 |  |  |  |  |  | \$435,118 |
| 619 |  |  |  |  |  | \$386,917 |
| 630 |  |  |  |  |  | \$951 |
| 677 |  |  |  |  |  | \$7,856 |
| 776 |  |  |  |  |  | \$2,763 |
| 891 |  |  |  |  |  | \$130,143 |
| 892 |  |  |  |  |  | \$175,913 |
| 894 |  |  |  |  |  | \$840,367 |
| 896 |  |  |  |  |  | \$285,754 |
| 918 |  |  |  |  |  | \$2,064,685 |
| 919 |  |  |  |  |  | \$1,082,392 |
| 055 |  |  |  |  |  | \$108,776 |
| 210 |  |  |  |  |  | \$1,840,266 |
| 212 |  |  |  |  |  | \$463 |
| 214 |  |  |  |  |  | \$0 |
| 232 |  |  |  |  |  | \$433,903 |
| 233 |  |  |  |  |  | \$221,613 |
| 793 |  |  |  |  |  | \$95,557 |
| 011 | 0.0\% |  |  |  |  | \$109 |
| 012 |  |  |  |  |  | \$0 |
| 013 |  |  |  |  |  | \$0 |
| 040 |  |  |  |  |  | \$124,193 |
| 043 |  |  |  |  |  | \$257,287 |
| 073 |  |  |  |  |  | \$164,467 |


|  | (2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume | (4) Current Annual TPH or NATPH Volume | (5) <br> Current <br> Annual Workhours | (6) Current Productivity (TPH or NATPH) | Current Annual Workhour Costs |
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Package Page 12


|  | (2) <br> $\%$ Moved to <br> Gaining | $\begin{gathered} \text { (3) } \\ \text { Current } \\ \text { Annual FHP } \\ \text { Volume } \end{gathered}$ | (4) current Annual TPH or NATPH Volum | $\begin{gathered} \hline \text { (5) } \\ \text { Current } \\ \text { Annual } \\ \text { Workhours } \end{gathered}$ | (6) current Productivity (TPH or NATPH) |  |
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Package Page 13

|  | $\begin{array}{\|c\|} \hline \text { (9) } \\ \% \\ \% \text { Moved to } \\ \text { Losing } \end{array}$ |  |  |  | $\underset{\substack{\text { current } \\ \text { cornuctivity } \\ \text { (TPH or NATPH) }}}{\left(y^{(13)}\right.}$ | Current Annual (14) Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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|  | (2) <br> $\%$ Moved to <br> Gaining | $\begin{gathered} \text { (3) } \\ \text { Current } \\ \text { Annual FHP } \\ \text { Volume } \end{gathered}$ | (4) current Annual TPH or NATPH Volum | $\begin{gathered} \hline \text { (5) } \\ \text { Current } \\ \text { Annual } \\ \text { Workhours } \end{gathered}$ | (6) current Productivity (TPH or NATPH) |  |
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|  | $\begin{array}{c\|} \hline(9) \\ \% \text { Moved to } \\ \text { Losing } \end{array}$ | $\begin{gathered} \hline(10) \\ \text { Current } \\ \text { Annual FHP } \\ \text { Volume } \end{gathered}$ | C(11) Current Annual TPH or NATPH Volume |  | $\underset{\substack{\text { current } \\ \text { Productivity } \\ \text { (TPH or NATPH) }}}{\text { (13) }}$ | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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|  | (2) <br> $\%$ Moved to <br> Gaining | Current Annual FHP Volume | (4) Current Annual TPH or NATPH Volume | (5) <br> Current <br> Annual <br> Workhours | (6) Current Productivity (TPH or NATPH) | (7) <br> Current <br> Annual <br> Workhour Costs |
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|  | Moved to Gain | 420,262,599 | 1,074,152,690 | 470,172 | 2,285 | \$20,149,739 |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Totals | Total Impact | 420,262,599 | 1,074,152,690 | 470,172 | 2,285 | \$20,149,739 |
|  | Non-impacted | 0 | 802,043 | 30,848 | 26 | \$1,287,084 |
|  |  |  |  |  |  |  |
|  | All | 420,262,599 | 1,074,954,733 | 501,020 | 2,146 | \$21,436,823 |

Total FHP to be Transferred (Average Daily Volume) :
1,355,686
(This number is carried forward to AMP Worksheet Executive Summary)
Current FHP at Gaining Facility (Average Daily Volume) :
2,498,812
(This number is carried forward to AMP Worksheet Executive Summary)
Combined Current Workhour Annual Workhour Costs :
\$49,578,674
(This number is carried forward to the bottom of AMP Worksheet Workhour Costs-Proposed)

|  |  |  |  |  | (13) Current Productivity (TPH or NATPH) | (14) <br> Current <br> Annual <br> Workhour Costs |
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|  |  |  |  |  |  |  |
|  | Impact to Gain | 516,800,488 | 1,932,474,230 | 523,172 | 3,694 | \$21,842,984 |
|  | Moved to Lose | 0 | 0 | 3 | No Calc | \$109 |
|  | Total Impact | 516,800,488 | 1,932,474,230 | 523,174 | 3,694 | \$21,843,092 |
|  | Non-impacted | 1,485,435 | 2,035,574 | 64,093 | 32 | \$2,700,579 |
|  | Gain Only | 256,345,676 | 263,646,704 | 86,420 | 3,051 | \$3,598,180 |
|  | All | 774,631,599 | 2,198,156,508 | 673,687 | 3,263 | \$28,141,851 |
|  |  |  |  |  |  |  |
|  | Impact to Gain | 937,063,087 | 3,006,626,920 | 993,344 | 3,027 | \$41,992,723 |
|  | Impact to Lose | 0 | 0 | 3 | No Calc | \$109 |
| Comb | Total Impact | 937,063,087 | 3,006,626,920 | 993,346 | 3,027 | \$41,992,831 |
| Totals | Non-impacted | 1,485,435 | 2,837,617 | 94,941 | 30 | \$3,987,663 |
|  | Gain Only | 256,345,676 | 263,646,704 | 86,420 | 3,051 | \$3,598,180 |
|  | All | 1,194,894,198 | 3,273,111,241 | 1,174,707 | 2,786 | \$49,578,674 |


| (1) <br> Proposed Operation Numbers | (2) Proposed Annual FHP Volume | (3) Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 002 | 0 | 0 | 0 | No Calc | \$0 |
| 009 | 0 | 0 | 0 | No Calc | \$0 |
| 010 | 0 | 0 | 0 | No Calc | \$0 |
| 014 | 0 | 0 | 0 | No Calc | \$0 |
| 015 | 0 | 0 | 0 | No Calc | \$0 |
| 017 | 0 | 0 | 0 | No Calc | \$0 |
| 018 | 0 | 0 | 0 | No Calc | \$0 |
| 020 | 0 | 0 | 0 | No Calc | \$0 |
| 021 | 0 | 0 | 0 | No Calc | \$0 |
| 022 | 0 | 0 | 0 | No Calc | \$0 |
| 030 | 0 | 0 | 0 | No Calc | \$0 |
| 044 | 0 | 0 | 0 | No Calc | \$0 |
| 060 | 0 | 0 | 0 | No Calc | \$0 |
| 066 | 0 | 0 | 0 | No Calc | \$0 |
| 067 | 0 | 0 | 0 | No Calc | \$0 |
| 070 | 0 | 0 | 0 | No Calc | \$0 |
| 074 | 0 | 0 | 0 | No Calc | \$0 |
| 083 | 0 | 0 | 0 | No Calc | \$0 |
| 087 | 0 | 0 | 0 | No Calc | \$0 |
| 088 | 0 | 0 | 0 | No Calc | \$0 |
| 089 | 0 | 0 | 0 | No Calc | \$0 |
| 090 | 0 | 0 | 0 | No Calc | \$0 |
| 091 | 0 | 0 | 0 | No Calc | \$0 |
| 092 | 0 | 0 | 0 | No Calc | \$0 |
| 093 | 0 | 0 | 0 | No Calc | \$0 |
| 094 | 0 | 0 | 0 | No Calc | \$0 |
| 095 | 0 | 0 | 0 | No Calc | \$0 |
| 096 | 0 | 0 | 0 | No Calc | \$0 |
| 097 | 0 | 0 | 0 | No Calc | \$0 |
| 098 | 0 | 0 | 0 | No Calc | \$0 |
| 099 | 0 | 0 | 0 | No Calc | \$0 |
| 110 | 0 | 0 | 0 | No Calc | \$0 |
| 111 | 0 | 0 | 0 | No Calc | \$0 |
| 112 | 0 | 0 | 0 | No Calc | \$0 |
| 120 | 0 | 0 | 0 | No Calc | \$0 |
| 121 | 0 | 0 | 0 | No Calc | \$0 |
| 122 | 0 | 0 | 0 | No Calc | \$0 |
| 124 | 0 | 0 | 0 | No Calc | \$0 |
| 125 | 0 | 0 | 0 | No Calc | \$0 |
| 126 | 0 | 0 | 0 | No Calc | \$0 |
| 129 | 0 | 0 | 0 | No Calc | \$0 |
| 136 | 0 | 0 | 0 | No Calc | \$0 |
| 137 | 0 | 0 | 0 | No Calc | \$0 |
| 140 | 0 | 0 | 0 | No Calc | \$0 |
| 141 | 0 | 0 | 0 | No Calc | \$0 |
| 144 | 0 | 0 | 0 | No Calc | \$0 |
| 146 | 0 | 0 | 0 | No Calc | \$0 |
| 169 | 0 | 0 | 0 | No Calc | \$0 |
| 180 | 0 | 0 | 0 | No Calc | \$0 |
| 181 | 0 | 0 | 0 | No Calc | \$0 |

Gaining Facility:

| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 002 |  |  |  |  | \$715,880 |
| 009 |  |  |  |  | \$195 |
| 010 |  |  |  |  | \$140,287 |
| 014 |  |  |  |  | \$132,208 |
| 015 |  |  |  |  | \$455,642 |
| 017 |  |  |  |  | \$294,153 |
| 018 |  |  |  |  | \$1,574,059 |
| 020 |  |  |  |  | \$28,951 |
| 021 |  |  |  |  | \$68,758 |
| 022 |  |  |  |  | \$259 |
| 030 |  |  |  |  | \$1,900,293 |
| 044 |  |  |  |  | \$643,529 |
| 060 |  |  |  |  | \$436,548 |
| 066 |  |  |  |  | \$6,539 |
| 067 |  |  |  |  | \$19,281 |
| 070 |  |  |  |  | \$150,042 |
| 074 |  |  |  |  | \$486,239 |
| 083 |  |  |  |  | \$27,041 |
| 087 |  |  |  |  | \$869 |
| 088 |  |  |  |  | \$58 |
| 089 |  |  |  |  | \$61,662 |
| 090 |  |  |  |  | \$68,281 |
| 091 |  |  |  |  | \$45,622 |
| 092 |  |  |  |  | \$60,855 |
| 093 |  |  |  |  | \$32,853 |
| 094 |  |  |  |  | \$2,128 |
| 095 |  |  |  |  | \$7,609 |
| 096 |  |  |  |  | \$9,366 |
| 097 |  |  |  |  | \$41,720 |
| 098 |  |  |  |  | \$35,890 |
| 099 |  |  |  |  | \$42,507 |
| 110 |  |  |  |  | \$292,472 |
| 111 |  |  |  |  | \$5,387 |
| 112 |  |  |  |  | \$10,089 |
| 120 |  |  |  |  | \$2,552 |
| 121 |  |  |  |  | \$104,247 |
| 122 |  |  |  |  | \$1,367,974 |
| 124 |  |  |  |  | \$544,663 |
| 125 |  |  |  |  | \$4,845 |
| 126 |  |  |  |  | \$120,074 |
| 129 |  |  |  |  | \$14,637 |
| 136 |  |  |  |  | \$10,994 |
| 137 |  |  |  |  | \$763,454 |
| 140 |  |  |  |  | \$3,145,727 |
| 331 |  |  |  |  | \$0 |
| 144 |  |  |  |  | \$236,014 |
| 146 |  |  |  |  | \$536,337 |
| 169 |  |  |  |  | \$16,445 |
| 180 |  |  |  |  | \$1,483,162 |
| 181 |  |  |  |  | \$564 |


| (1) <br> Proposed Operation Numbers | (2) Proposed Annual FHP | (3) <br> Proposed Annual TPH or | (4) Proposed Annual | (5) <br> Proposed Productivity | (6) Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 185 |  |  |  |  | \$0 |
| 229 |  |  |  |  | \$372,382 |
| 230 |  |  |  |  | \$0 |
| 231 |  |  |  |  | \$298,687 |
| 235 |  |  |  |  | \$0 |
| 261 |  |  |  |  | \$0 |
| 264 |  |  |  |  | \$0 |
| 271 |  |  |  |  | \$0 |
| 281 |  |  |  |  | \$0 |
| 284 |  |  |  |  | \$0 |
| 294 |  |  |  |  | \$0 |
| 340 |  |  |  |  | \$0 |
| 429 |  |  |  |  | \$0 |
| 444 |  |  |  |  | \$0 |
| 448 |  |  |  |  | \$0 |
| 481 |  |  |  |  | \$0 |
| 484 |  |  |  |  | \$0 |
| 486 |  |  |  |  | \$0 |
| 487 |  |  |  |  | \$0 |
| 488 |  |  |  |  | \$0 |
| 489 |  |  |  |  | \$0 |
| 549 |  |  |  |  | \$0 |
| 554 |  |  |  |  | \$0 |
| 560 |  |  |  |  | \$317,129 |
| 565 |  |  |  |  | \$0 |
| 585 |  |  |  |  | \$0 |
| 607 |  |  |  |  | \$124,714 |
| 612 |  |  |  |  | \$59,370 |
| 618 |  |  |  |  | \$0 |
| 619 |  |  |  |  | \$0 |
| 630 |  |  |  |  | \$0 |
| 677 |  |  |  |  | \$0 |
| 776 |  |  |  |  | \$0 |
| 891 |  |  |  |  | \$0 |
| 892 |  |  |  |  | \$0 |
| 894 |  |  |  |  | \$0 |
| 896 |  |  |  |  | \$0 |
| 918 |  |  |  |  | \$0 |
| 919 |  |  |  |  | \$0 |
| 055 |  |  |  |  | \$0 |
| 210 |  |  |  |  | \$801,916 |
| 212 |  |  |  |  | \$10,267 |
| 214 |  |  |  |  | \$186,812 |
| 232 |  |  |  |  | \$138,338 |
| 233 |  |  |  |  | \$146,899 |
| 793 |  |  |  |  | \$2,853 |
| 011 |  |  |  |  | \$0 |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |


| (7) <br> Proposed Operation Numbers | (8) <br> Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 185 |  |  |  |  | \$909,404 |
| 229 |  |  |  |  | \$2,260,103 |
| 230 |  |  |  |  | \$489,092 |
| 231 |  |  |  |  | \$1,621,609 |
| 235 |  |  |  |  | \$678,235 |
| 261 |  |  |  |  | \$2,554 |
| 264 |  |  |  |  | \$22 |
| 271 |  |  |  |  | \$451,460 |
| 281 |  |  |  |  | \$29,205 |
| 284 |  |  |  |  | \$26,627 |
| 294 |  |  |  |  | \$17,415 |
| 340 |  |  |  |  | \$657 |
| 429 |  |  |  |  | \$1,123,089 |
| 444 |  |  |  |  | \$0 |
| 448 |  |  |  |  | \$0 |
| 481 |  |  |  |  | \$601,447 |
| 484 |  |  |  |  | \$392 |
| 486 |  |  |  |  | \$10,405 |
| 487 |  |  |  |  | \$145 |
| 488 |  |  |  |  | \$77 |
| 489 |  |  |  |  | \$4,645 |
| 549 |  |  |  |  | \$544,066 |
| 554 |  |  |  |  | \$235,631 |
| 560 |  |  |  |  | \$291,173 |
| 565 |  |  |  |  | \$2,146 |
| 585 |  |  |  |  | \$315,005 |
| 607 |  |  |  |  | \$58,381 |
| 612 |  |  |  |  | \$46,263 |
| 618 |  |  |  |  | \$738,160 |
| 619 |  |  |  |  | \$43,167 |
| 630 |  |  |  |  | \$12,679 |
| 677 |  |  |  |  | \$8,248 |
| 776 |  |  |  |  | \$4,335 |
| 891 |  |  |  |  | \$213,692 |
| 892 |  |  |  |  | \$195,125 |
| 894 |  |  |  |  | \$1,526,212 |
| 896 |  |  |  |  | \$228,509 |
| 918 |  |  |  |  | \$3,023,126 |
| 919 |  |  |  |  | \$1,766,419 |
| 055 |  |  |  |  | \$107,144 |
| 210 |  |  |  |  | \$1,840,266 |
| 212 |  |  |  |  | \$463 |
| 214 |  |  |  |  | \$0 |
| 232 |  |  |  |  | \$433,903 |
| 233 |  |  |  |  | \$221,613 |
| 793 |  |  |  |  | \$95,557 |
| 011 |  |  |  |  | \$0 |
| 012 |  |  |  |  | \$0 |
| 013 |  |  |  |  | \$0 |
| 040 |  |  |  |  | \$122,330 |
| 043 |  |  |  |  | \$253,427 |
| 073 |  |  |  |  | \$162,000 |
| 109 |  |  |  |  | \$0 |
| 115 |  |  |  |  | \$0 |
| 117 |  |  |  |  | \$0 |
| 123 |  |  |  |  | \$193,363 |


| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |


| (7) <br> Proposed Operation Numbers | (8) <br> Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed <br> Annual <br> Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 127 |  |  |  |  | \$25,339 |
| 141 |  |  |  |  | \$146,485 |
| 142 |  |  |  |  | \$8,216 |
| 143 |  |  |  |  | \$203,661 |
| 150 |  |  |  |  | \$37,578 |
| 188 |  |  |  |  | \$0 |
| 200 |  |  |  |  | \$114,693 |
| 209 |  |  |  |  | \$42,701 |
| 211 |  |  |  |  | \$85,580 |
| 213 |  |  |  |  | \$0 |
| 225 |  |  |  |  | \$0 |
| 234 |  |  |  |  | \$1,095 |
| 244 |  |  |  |  | \$0 |
| 245 |  |  |  |  | \$0 |
| 246 |  |  |  |  | \$0 |
| 247 |  |  |  |  | \$0 |
| 249 |  |  |  |  | \$0 |
| 263 |  |  |  |  | \$0 |
| 273 |  |  |  |  | \$0 |
| 282 |  |  |  |  | \$0 |
| 291 |  |  |  |  | \$0 |
| 321 |  |  |  |  | \$0 |
| 324 |  |  |  |  | \$0 |
| 468 |  |  |  |  | \$0 |
| 485 |  |  |  |  | \$0 |
| 531 |  |  |  |  | \$0 |
| 555 |  |  |  |  | \$100,947 |
| 561 |  |  |  |  | \$113,323 |
| 562 |  |  |  |  | \$118,601 |
| 563 |  |  |  |  | \$46,518 |
| 564 |  |  |  |  | \$0 |
| 588 |  |  |  |  | \$192,360 |
| 603 |  |  |  |  | \$0 |
| 620 |  |  |  |  | \$43,158 |
| 628 |  |  |  |  | \$0 |
| 629 |  |  |  |  | \$191,910 |
| 649 |  |  |  |  | \$0 |
| 798 |  |  |  |  | \$53,739 |
| 893 |  |  |  |  | \$1,000,471 |
| 895 |  |  |  |  | \$8,349 |
| 897 |  |  |  |  | \$0 |
| 961 |  |  |  |  | \$0 |
| 962 |  |  |  |  | \$0 |
| 964 |  |  |  |  | \$0 |
| 965 |  |  |  |  | \$0 |
| 966 |  |  |  |  | \$0 |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |

$\left.\begin{array}{|l|c|c|r|r|r|}\hline \begin{array}{c}\text { (1) } \\ \text { Proposed } \\ \text { Operation } \\ \text { Numbers }\end{array} & \begin{array}{c}\text { (2) } \\ \text { Proposed } \\ \text { Volum FHP } \\ \text { Volum }\end{array} & \begin{array}{c}\text { (3) } \\ \text { Proposed } \\ \text { NATPH Volume }\end{array} & \begin{array}{c}\text { (4) } \\ \text { Proposed } \\ \text { Annual } \\ \text { Workhours }\end{array} & \begin{array}{c}\text { (5) } \\ \text { Proposed } \\ \text { Productivity } \\ \text { (TPH or NATPH) }\end{array} & \begin{array}{c}\text { (6) } \\ \text { Proposed } \\ \text { Annual }\end{array} \\ \hline & & & 0 & \text { No Calc } & \\ \hline & & & 0 & \text { No Calc } & \\ \hline & & & 0 & \text { No Calc }\end{array}\right]$

| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |

$\left.\begin{array}{|l|c|c|r|r|r|}\hline \begin{array}{c}\text { (1) } \\ \text { Proposed } \\ \text { Operation } \\ \text { Numbers }\end{array} & \begin{array}{c}\text { (2) } \\ \text { Proposed } \\ \text { Volum FHP } \\ \text { Volum }\end{array} & \begin{array}{c}\text { (3) } \\ \text { Proposed } \\ \text { NATPH Volume }\end{array} & \begin{array}{c}\text { (4) } \\ \text { Proposed } \\ \text { Annual } \\ \text { Workhours }\end{array} & \begin{array}{c}\text { (5) } \\ \text { Proposed } \\ \text { Productivity } \\ \text { (TPH or NATPH) }\end{array} & \begin{array}{c}\text { (6) } \\ \text { Proposed } \\ \text { Annual }\end{array} \\ \hline & & & 0 & \text { No Calc } & \\ \hline & & & 0 & \text { No Calc } & \\ \hline & & & 0 & \text { No Calc }\end{array}\right]$

| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |


| (1) <br> Proposed Operation Numbers | (2) Proposed Annual FHP Volume | (3) Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
| Moved to Gain | 0 | 0 | 28,733 | No Calc | \$1,172,282 |
| Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Total Impact | 0 | 0 | 28,733 | No Calc | \$1,172,282 |
| Non Impacted | 0 | 802,043 | 30,848 | 26 | \$1,287,084 |
|  |  |  |  |  |  |
| All | 0 | 802,043 | 59,581 | 13 | \$2,459,366 |


| (7) <br> Proposed Operation Numbers | $\qquad$ | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed <br> Annual <br> Workhours |  | (12) Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
| Impact to Gain | 937,063,087 | 3,006,626,920 | 804,238 | 3,738 | \$33,627,879 |
| Moved to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Total Impact | 937,063,087 | 3,006,626,920 | 804,238 | 3,738 | \$33,627,879 |
| Non Impacted | 1,485,435 | 2,035,574 | 64,056 | 32 | \$2,698,947 |
| Gain Only | 256,345,676 | 263,646,704 | 78,296 | 3,367 | \$3,265,845 |
| All | 1,194,894,198 | 3,272,309,198 | 946,590 | 3,457 | \$39,592,671 |


| (1) <br> Proposed Operation Numbers |  | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |


|  | $\qquad$ | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed <br> Annual <br> Workhours |  | (12) Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |

(13) New Flow Adjustments at Losing Facility

| Op\# | FHP | TPH/NATPH | Workhours | Productivity | Workhour Cost |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 892 |  |  |  |  | $(\$ 8,261)$ |
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|  |  |  |  |  |  |
| Totals | 0 | $(11,513,559)$ | (189) | 60,806 | (\$8,261) |

## Combined Current Annual Workhour Cost : <br> \$49,578,674

(This number brought forward from Workhour Costs - Current)
Proposed Annual Workhour Cost :
\$42,043,776
(Total of Columns 6 and 12 on this page)

Minimum Function 1 Workhour Savings : $\qquad$
(This number represents proposed workhour savings with no productivity improvements applied to operations at the gaining facility)

Function 1 Workhour Savings : \$7,534,898
(This number equals the difference in the current and proposed workhour costs above and is carried forward to the Executive Summary )
(14) New Flow Adjustments at Gaining Facility

| Op\# | FHP | TPH/NATPH | Workhours | Productivity | Workhour Cost |
| :---: | :---: | :---: | :---: | :---: | :---: |
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|  |  |  |  |  |  |
| Totals | 0 | 0 | 0 | No Calc | \$0 |

946590

|  | Impact to Gain | 937,063,087 | 3,006,626,920 | 832,971 | 3,610 | \$34,800,161 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
|  | Total Impact | 937,063,087 | 3,006,626,920 | 832,971 | 3,610 | \$34,800,161 |
|  | Non-impacted | 1,485,435 | 2,837,617 | 94,904 | 30 | \$3,986,031 |
|  | Gain Only | 256,345,676 | 263,646,704 | 78,296 | 3,367 | \$3,265,845 |
|  | Tot Before Adj | 1,194,894,198 | 3,273,111,241 | 1,006,171 | 3,253 | \$42,052,037 |
|  | Lose Adj | 0 | -11,513,559 | -189 | 60,806 | -\$8,261 |
|  | Gain Adj | 0 | 0 | 0 | No Calc | \$0 |
|  | All | 1,194,894,198 | 3,261,597,682 | 1,005,982 | 3,242 | \$42,043,776 |
| Cost Impact | Comb Current | 1,194,894,198 | 3,273,111,241 | 1,174,707 | 2,786 | \$49,578,674 |
|  | Proposed | 1,194,894,198 | 3,261,597,682 | 1,005,982 | 3,242 | \$42,043,776 |
|  | Change | 0 | 11,513,559 | $(168,726)$ |  | (\$7,534,898) |
|  | Change \% | 0.0\% | 0.4\% | -14.4\% |  | -15.2\% |

$\qquad$ 07/01/10 to 06/30/11

Current Other Craft Workhours


| Gaining Facility |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent Moved to Losing (\%) | Reduction Due to EoS (\%) | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 515 |  |  |  | \$1,512 |
| 581 |  |  |  | \$583,350 |
| 582 |  |  |  | \$130 |
| 665 |  |  |  | \$0 |
| 666 |  |  |  | \$0 |
| 745 |  |  |  | \$649,927 |
| 747 |  |  |  | \$2,376,223 |
| 750 |  |  |  | \$3,377,805 |
| 751 |  |  |  | \$2,229,099 |
| 752 |  |  |  | \$0 |
| 753 |  |  |  | \$1,725,110 |
| 754 |  |  |  | \$87,373 |
| 571 |  |  |  | \$69,872 |
| 616 |  |  |  | \$27,701 |
| 653 |  |  |  | \$292 |
| 673 |  |  |  | \$78,267 |
| 679 |  |  |  | \$139,405 |
| 680 |  |  |  | \$27,323 |
| 765 |  |  |  | \$1,233,203 |
| 766 |  |  |  | \$509,245 |
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Package Page 23


AMP Other Curr vs Prop


Current All Supervisory Workhours

| Losing Facility |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent (\%) Moved to Gaining | (\%) Reduction Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 671 | 0.0\% | 100.0\% |  | \$161,911 |
| 698 | 100.0\% |  |  | \$365,338 |
| 699 | 35.0\% | 65.0\% |  | \$437,134 |
| 700 | 0.0\% | 100.0\% |  | \$531,839 |
| 759 | 100.0\% | 100.0\% |  | \$79,703 |
| 922 | 0.0\% | 100.0\% |  | \$113,529 |
| 927 | 0.0\% | 100.0\% |  | \$297,924 |
| 933 | 0.0\% | 100.0\% |  | \$16,204 |
| 951 | 55.0\% | 45.0\% |  | \$599,264 |
| 952 | 0.0\% | 100.0\% |  | \$51,389 |
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|  | Gaining Facility |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  | Current MODS Operation Number | Percent (\%) Moved to Losing | (\%) Reduction Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 1 | 671 |  |  |  | \$153,422 |
|  | 698 |  |  |  | \$0 |
|  | 699 |  |  |  | \$0 |
|  | 700 |  |  |  | 0 |
|  | 759 |  |  |  | \$228,054 |
|  | 922 |  |  |  | \$122,533 |
|  | 927 |  |  |  | \$205,410 |
|  | 933 |  |  |  | \$204,075 |
|  | 951 |  |  |  | \$1,320,971 |
|  | 952 |  |  |  | \$0 |
|  | 477 |  |  |  | 0 |
|  | 758 |  |  |  | \$88,767 |
|  | 928 |  |  |  | \$2,031,713 |
|  | 953 |  |  |  | \$61,671 |
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Proposed All Supervisory Workhours

| Losing Facility |  |  | Gaining Facility |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Proposed } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) | $\begin{array}{\|l\|} \hline \text { Proposed } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 671 |  | \$0 | 671 |  | \$153,422 |
| 698 |  | \$0 | 698 |  | \$398,500 |
| 699 |  | \$0 | 699 |  | \$166,885 |
| 700 |  | \$0 | 700 |  | \$0 |
| 759 |  | $(\$ 79,703)$ | 759 |  | \$318,126 |
| 922 |  | \$0 | 922 |  | \$122,533 |
| 927 |  | \$0 | 927 |  | \$205,410 |
| 933 |  | \$0 | 933 |  | \$204,075 |
| 951 |  | \$0 | 951 |  | \$1,630,297 |
| 952 |  | \$0 | 952 |  | \$0 |
|  |  |  | 477 |  | \$0 |
|  |  |  | 758 |  | \$88,767 |
|  |  |  | 928 |  | \$2,031,713 |
|  |  |  | 953 |  | \$61,671 |
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Package Page 25


AMP Other Curr vs Prop


Current Workhours for LDCs Common to \& Shared between Supv \& Craft
Losing Facility

| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent <br> (\%) Moved to Gaining | $\left\|\begin{array}{c} (\%) \\ \text { Reduction } \\ \text { Due to EoS } \end{array}\right\|$ | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| :---: | :---: | :---: | :---: | :---: |
| 780 | 0.0\% | 100.0\% |  | \$529 |
| 781 | 100.0\% | 0.0\% |  | \$24,403 |
| 783 | 0.0\% | 100.0\% |  | \$25,616 |
|  |  |  |  |  |
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| Totals | Ops-Re | educing | 1,440 | \$50,548 |
|  | Ops-Inc | creasing | 1,440 | \$50,540 |
|  | Ops-S | Staying | 0 | \$0 |
|  | All Ope | erations | 1,440 | \$50,548 |

Gaining Facility

| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent (\%) Moved to Losing | $\left\lvert\, \begin{array}{c\|} (\%) \\ \text { Reduction } \\ \text { Due to EoS } \end{array}\right.$ | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| :---: | :---: | :---: | :---: | :---: |
| 780 |  |  |  | \$0 |
| 781 |  |  |  | \$108,890 |
| 783 |  |  |  | \$228,513 |
| 789 |  |  |  | \$291 |
| 990 |  |  |  | \$5,562 |
|  |  |  |  |  |
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| Totals | Ops-R | educing | 0 | \$0 |
|  | Ops-Inc | creasing | 9,815 | \$337,403 |
|  | Ops-S | Staying | 111 | \$5,853 |
|  | All Ope | erations | 9,926 | \$343,257 |



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|  |  |  |
|  | 0 | $\$ 0$ |
| Ops-Red | 58,250 | $\$ 3,199,249$ |
| Ops-Inc | 40,892 | $\$ 2,182,151$ |
| Ops-Stay | 49,143 | $\$ 5,381,399$ |
| AllOps | 99, |  |

Grouped Subtotals for Transportation, Maintenance, Supervision \& Flow Adjustments, along with Facility and Combined Summaries


Gaining Facility
Transportation - PVS


| Gaining Facility |  |  |
| :---: | :---: | :---: |
| Transportation - PVS |  |  |
| LDC | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 31 |  | \$139,405 |
| 32 |  | \$0 |
| 33 |  | \$0 |
| 34 |  | \$1,742,448 |
| 93 |  | \$291 |
| Totals | 44,114 | \$1,882,144 |
| , 764 (31) |  | \$139,405 |
| 5, 766 (34) |  | \$1,742,448 |


| Maintenance |  |  |  |
| ---: | ---: | ---: | ---: |
|  | LDC | Current Annual <br> Workhours | Current Annual <br> Workhour Cost (\$) |
|  | 36 |  | $\$ 2,643,904$ |
|  | 37 |  | $\$ 56,666$ |
|  | 38 |  | $\$ 1,361,852$ |
|  | 39 |  | $\$ 229,112$ |
|  | 93 |  | $\$ 25,16$ |
|  | Totals | 105,992 | $\$ 4,823,449$ |


| Supervisor Summary |  |  |  |
| :--- | :--- | :--- | ---: |
|  | LDC | Current Annual <br> Workhours | current Annual <br> Workhour Cost (\$) |
|  | 01 |  | $\$ 113,529$ |
|  | 10 |  | $\$ 1,632,235$ |
|  | 20 |  | $\$ 0$ |
|  | 30 |  | $\$ 79,703$ |
|  | 35 |  | $\$ 666,857$ |
|  | 40 |  | $\$ 0$ |
|  | 50 |  | $\$ 0$ |
|  | 60 |  | $\$ 0$ |
|  | 70 |  | $\$ 0$ |
|  | 80 |  | $\$ 161,911$ |
|  | 81 |  | $\$ 0$ |
|  | 88 |  | $\$ 0$ |
|  | Totals |  | $\$ 1,385$ |

## $\square$

|  | Current - Combined |  |
| :---: | :---: | :---: |
|  | Annual Workhours | Annual Dollars |
| 'Other Craft' Ops (note 1) | 25,441 | \$1,194,460 |
| Transportation Ops (note 2) | 44,107 | \$1,881,852 |
| Maintenance Ops (note 3) | 348,786 | \$15,552,522 |
| Supervisory Ops | 132,467 | \$7,070,851 |
| Supv/Craft Joint Ops (note 4) | 4,993 | \$139,675 |
| Total | 555,794 | \$25,839,361 |




Summary by Sub-Group


| Proposed + Special Adjustments <br> - Combined - |  |  |
| :---: | :---: | :---: |
| Annual Workhours | Annual Dollars | Workhour Change |
| 14,855 | \$733,424 | $(10,586)$ |
| 44,107 | \$1,881,852 | 0 |
| 258,113 | \$11,434,719 | $(90,673)$ |
| 97,349 | \$5,301,697 | $(35,118)$ |
| 4,978 | \$136,028 | (14) |
| 419,402 | \$19,487,720 | $(136,392)$ |


| Summary by Facility |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Losing Facility Summary |  |  | Gaining Facility Summary |  |  |
|  | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |  | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| Before | 168,773 | \$7,963,652 | Before | 387,021 | \$17,875,709 |
| After | 1,454 | \$56,482 | After | 417,949 | \$19,431,238 |
| Adj | 0 | \$0 | Adj | 0 | \$0 |
| AfterTot | 1,454 | \$56,482 | AfterTot | 417,949 | \$19,431,238 |
| Change | $(167,319)$ | (\$7,907,169) | Change | 30,928 | \$1,555,529 |
| \% Diff | -99.1\% | -99.3\% | \% Diff | 8.0\% | 8.7\% |


| Combined Summary |  |  |
| ---: | ---: | ---: |
| Before | 555,794 | $\$ 25,839,361$ |
| After | 419,402 | $\$ 19,487,720$ |
| Adj | 0 | $\$ 0$ |
| AfterTot | 419,402 | $\$ 19,487,720$ |
| Change | $(136,392)$ | $(\$ 6,351,640$ |
| \% Diff | $-24.5 \%$ | $-24,6 \%$ |

Summary by Facility

| Special Adjustments at Gaining Site |  |  |
| :---: | :---: | :---: |
| Proposed <br> MODS <br> Operation <br> Number | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
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|  |  |  |
| Total Adj |  |  |

Maintenance

| LDC | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
| :---: | ---: | ---: |
| 36 |  | $\$ 6,176,364$ |
| 37 |  | $\$ 1,812,482$ |
| 38 |  | $\$ 2,376,223$ |
| 39 |  | $\$ 70,, 51$ |
| 93 |  | $\$ 228,513$ |
| Totals |  |  |


| Supervisory |  |  |
| :---: | :---: | ---: |
| LDC | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
| 01 |  | $\$ 122,533$ |
| 10 |  | $\$ 2,802,508$ |
| 20 |  | $\$ 0$ |
| 30 |  | $\$ 406,893$ |
| 35 |  | $\$ 1,896,044$ |
| 40 |  | $\$ 0$ |
| 50 |  | $\$ 0$ |
| 60 |  | $\$ 0$ |
| 70 |  | $\$ 0$ |
| 80 |  | $\$ 153,422$ |
| 81 |  | $\$ 0$ |
| 88 |  | $\$ 0$ |
| Totals | 99,143 | $\$ 5,381,399$ |

Notes:

1) less Ops going to 'Trans-PVS' \& 'Maintenance' Tabs
2) going to Trans-PVS tab
3) going to Maintenance tab
4) less Ops going to 'Maintenance' Tabs


## Staffing - Management

Last Saved: January 17, 2012

| Losing Facility: Mid Hudson P\&DCData Extraction Date: |  |  | Finance Number: |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 355306 |
|  | Management Positions |  |  |  |  |  |
| Line | (1) <br> Position Title | (2) <br> Level |  |  | (3) <br> Current Auth Staffing | (4) Current On-Rolls | (5) Proposed Staffing | (6) <br> Difference |
| 1 | MGR PROCESSING/DISTRIBUTION | EAS-25 | 1 | 0 | 0 | 0 |
| 2 | MGR DISTRIBUTION OPERATIONS | EAS-22 | 2 | 1 | 0 | -1 |
| 3 | MGR MAINTENANCE | EAS-22 | 1 | 0 | 0 | 0 |
| 4 | MGR IN-PLANT SUPPORT | EAS-21 | 1 | 1 | 0 | -1 |
| 5 | OPERATIONS SUPPORT SPECIALIST | EAS-18 | 1 | 1 | 0 | -1 |
| 6 | OPERATIONS SUPPORT SPECIALIST | EAS-17 | 1 | 1 | 0 | -1 |
| 7 | SUPV DISTRIBUTION OPERATIONS | EAS-17 | 15 | 11 | 0 | -11 |
| 8 | SUPV MAINTENANCE OPERATIONS | EAS-17 | 4 | 4 | 0 | -4 |
| 9 | NETWORKS SPECIALIST | EAS-16 | 1 | 0 | 0 | 0 |
| 10 | SECRETARY (FLD) | EAS-12 | 1 | 1 | 0 | -1 |
| 11 |  |  |  |  |  |  |
| 12 |  |  |  |  |  |  |
| 13 |  |  |  |  |  |  |
| 14 |  |  |  |  |  |  |
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Gaining Facility: Albany P\&DC Data Extraction Date: $\qquad$ Finance Number:
350195

| Line | Management Positions |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | (12) Position Title | (13) <br> Level | (14) <br> Current Auth Staffing | (15) <br> Current <br> On-Rolls | (16) <br> Proposed Staffing | (17) <br> Difference |
| 1 | SR PLANT MANAGER (2) | PCES-01 | 1 | 1 | 1 | 0 |
| 2 | MGR IN-PLANT SUPPORT | EAS-25 | 1 | 1 | 1 | 0 |
| 3 | MGR DISTRIBUTION OPERATIONS | EAS-24 | 1 | 1 | 1 | 0 |
| 4 | MGR MAINTENANCE (LEAD) | EAS-24 | 1 | 1 | 1 | 0 |
| 5 | MGR DISTRIBUTION OPERATIONS | EAS-22 | 1 | 1 | 1 | 0 |
| 6 | MGR MAINTENANCE OPERATIONS | EAS-21 | 3 | 3 | 3 | 0 |
| 7 | OPERATIONS INDUSTRIAL ENGINEER (FI | EAS-21 | 3 | 3 | 3 | 0 |
| 8 | MGR DISTRIBUTION OPERATIONS | EAS-20 | 1 | 0 | 1 | 1 |
| 9 | MGR MAINT ENGINEERING SUPPORT | EAS-20 | 1 | 0 | 1 | 1 |
| 10 | MGR TRANSPORTATION/NETWORKS | EAS-20 | 1 | 1 | 1 | 0 |
| 11 | OPERATIONS SUPPORT SPECIALIST | EAS-20 | 1 | 1 | 1 | 0 |
| 12 | MAINTENANCE ENGINEERING SPECIALIST | EAS-19 | 1 | 1 | 1 | 0 |
| 13 | MGR FIELD MAINT OPRNS (LEAD) | EAS-19 | 1 | 1 | 1 | 0 |
| 14 | MGR MAINTENANCE OPERATIONS SUPPT | EAS-19 | 1 | 1 | 1 | 0 |
| 15 | OPERATIONS SUPPORT SPECIALIST | EAS-17 | 3 | 3 | 3 | 0 |
| 16 | SUPV DISTRIBUTION OPERATIONS | EAS-17 | 19 | 14 | 19 | 5 |
| 17 | SUPV MAINTENANCE OPERATIONS | EAS-17 | 9 | 6 | 9 | 3 |
| 18 | SUPV TRANSPORTATION OPERATIONS | EAS-17 | 3 | 2 | 1 | -1 |
| 19 | NETWORKS SPECIALIST | EAS-16 | 1 | 1 | 2 | 1 |
| 20 | SECRETARY (FLD) | EAS-12 | 1 | 0 | 1 | 1 |
| 21 |  |  |  |  |  |  |
| 22 |  |  |  |  |  |  |
| 23 |  |  |  |  |  |  |
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| 45 |  |  |  |  |  |  |
| 46 |  |  |  |  |  |  |



## Staffing - Craft

Last Saved: January 17, 2012

| Losing Facility: Mid Hudson P\&DC |  |  |  | Finance Number: |  | 355306 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Data Extraction Date: |  | 09/19/11 |  |  |  |  |
| Craft Positions | (1) Casuals/PSE's On-Rolls | (2) <br> Part Time On-Rolls | (3) Full Time On-Rolls | (4) <br> Total <br> On-Rolls | (5) <br> Total Proposed | (6) <br> Difference |
| Function 1-Clerk | 2 | 0 | 177 | 179 | 6 | (173) |
| Function 4-Clerk | 0 | 0 | 0 |  |  |  |
| Function 1 - Mail Handler | 1 | 11 | 101 | 113 | 20 | (93) |
| Function 4-Mail Handler | 0 | 0 | 0 |  |  |  |
| Function 1 \& 4 Sub-Total | 3 | 11 | 278 | 292 | 26 | (266) |
| Function 3A - Vehicle Service | 0 | 0 | 0 |  | 0 | 0 |
| Function 3B - Maintenance | 0 | 0 | 56 | 56 | 2 | (54) |
| Functions 67-69-Lmtd/Rehab/WC |  | 0 | 8 | 8 | 0 | (8) |
| Other Functions | 0 | 0 | 3 | 3 | 0 | (3) |
| Total | 3 | 11 | 345 | 359 | 28 | (331) |
| Retirement Eligibles: 122 |  |  |  |  |  |  |
| Gaining Facility: Albany P\&DC |  |  |  | Finance Number: |  | 350195 |
| Data Extraction Date: |  | 09/19/11 |  |  |  |  |
| Craft Positions | (7) Casuals/PSE's On-Rolls | (8) <br> Part Time On-Rolls | (9) Full Time On-Rolls | $\begin{gathered} \hline(10) \\ \text { Total } \\ \text { On-Rolls } \\ \hline \end{gathered}$ | (11) <br> Total Proposed | (12) <br> Difference |
| Function 1-Clerk | 17 | 0 | 201 | 218 | 265 | 47 |
| Function 1 - Mail Handler | 8 | 0 | 171 | 179 | 219 | 40 |
| Function 1 Sub-Total | 25 | 0 | 372 | 397 | 484 | 87 |
| Function 3A - Vehicle Service | 0 | 0 | 19 | 19 | 19 | 0 |
| Function 3B - Maintenance | 1 | 0 | 120 | 121 | 137 | 16 |
| Functions 67-69-Lmtd/Rehab/WC |  | 1 | 0 | 1 | 1 | 0 |
| Other Functions | 0 | 0 | 2 | 2 | 2 | 0 |
| Total | 26 | 1 | 513 | 540 | 643 | 103 |
| Retirement Eligibles: 157 |  |  |  |  |  |  |
| Total Craft Position Loss: |  | 228 (This number carried forward to the Executive Summary) |  |  |  |  |
| (13) Notes: |  |  |  |  |  |  |
|  |  |  |  |  |  | 11/05/2008 |

## Maintenance

Last Saved: January 17, 2012


Annual Maintenance Savings: $\qquad$ (This number carried forward to the Executive Summary)
(7) Notes: $\qquad$

Transportation - PVS
Last Saved: January 17, 2012

Losing Facility: Mid Hudson P\&DC
Finance Number: 355306
Date Range of Data: 07/01/10
$\qquad$ -- to -- 06/30/11

|  | (1) Current | (2) <br> Proposed | (3) <br> Difference |
| :---: | :---: | :---: | :---: |
| PVS Owned Equipment |  |  |  |
| Seven Ton Trucks |  |  | 0 |
| Eleven Ton Trucks |  |  | 0 |
| Single Axle Tractors |  |  | 0 |
| Tandem Axle Tractors |  |  | 0 |
| Spotters |  |  | 0 |
| PVS Transportation |  |  |  |
| Total Number of Schedules |  |  | 0 |
| Total Annual Mileage |  |  | 0 |
| Total Mileage Costs |  |  | \$0 |
|  |  |  |  |
| PVS Leases |  |  |  |
| Total Vehicles Leased |  |  | 0 |
| Total Lease Costs |  |  | \$0 |
|  |  |  |  |
| PVS Workhour Costs |  |  |  |
| LDC 31 (617, 679, 764) | \$0 | \$0 | \$0 |
| LDC $34(765,766)$ | \$0 | \$0 | \$0 |
| Adjustments <br> (from "Other Curr vs Prop" tab) |  | \$0 |  |
| Total Workhour Costs | \$0 | \$0 | \$0 |

PVS Transportation Savings (Losing Facility): $\qquad$ $\$ 0$

Total PVS Transportation Savings: $\qquad$ $\$ 0$ <<== (This number is summed with Total from 'Trans-HCR' and carried forward to the Executive Summary as Transportation Savings)
(7) Notes: $\qquad$
rev 04/13/2009

Transportation - HCR
Last Saved: January 17, 2012

Losing Facility: Mid Hudson P\&DC
Type of Distribution to Consolidate: Orig \& Dest
Data Extraction Date:

| 1 <br> Route Numbers | 2 Current Annual Mileage | 3 <br> Current <br> Annual <br> Cost | 4 <br> Current Cost per Mile | 5 <br> Proposed Annual Mileage | 6 <br> Proposed Annual Cost | 7 <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12520 | 234,257 | \$517,543 | \$2.21 |  |  |  |
| 12514-A | 67,101 | \$114,943 | \$1.71 |  |  |  |
| 12516 | 27,882 | \$55,756 | \$2.00 |  |  |  |
| 12529 | 403,457 | \$926,223 | \$2.30 |  |  |  |
| 12590 | 279,918 | \$618,126 | \$2.21 |  |  |  |
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Gaining Facility: Albany P\&DC
CET for cancellations:
CET for OGP:
CT for Outbound Dock:

| 8 <br> Route Numbers | 9 <br> Current <br> Annual <br> Mileage | 10 <br> Current <br> Annual <br> Cost | 11 <br> Current Cost per Mile | 12 <br> Proposed Annual Mileage | 13 <br> Proposed Annual Cost | 14 <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 12029 | 361,620 | \$687,766 | \$1.90 |  |  |  |
| 12012-A | 259,966 | \$527,575 | \$2.03 |  |  |  |
| 120XX | 0 | \$0 | \$0.00 |  |  |  |
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AMP Transportation - HCR

| $1$ <br> Route Numbers | $\overline{2}$ <br> Current <br> Annual <br> Mileage | 3 <br> Current <br> Annual Cost | $4$ <br> Current <br> Cost per Mile | 5 Proposed Annual Mileage | 6 <br> Proposed <br> Annual <br> Cost | 7 <br> Proposed <br> Cost per <br> Mile | $8$ <br> Route Numbers | 9 <br> Current <br> Annual <br> Mileage | 10 <br> Current <br> Annual Cost | 11 <br> Current <br> Cost per Mile | 12 <br> Proposed Annual Mileage | 13 <br> Proposed Annual Cost | 14 <br> Proposed <br> Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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| Pack | Page 36 |  |  |  |  |  |  |  |  |  | Trans | rtation - | R |

$\left.\begin{array}{|c|c|c|c|c|c|c|}\hline 1 & \begin{array}{c}2 \\ \text { Route } \\ \text { Numbers }\end{array} & \begin{array}{c}\text { Current } \\ \text { Annual } \\ \text { Mileage }\end{array} & \begin{array}{c}\text { Current } \\ \text { Annual } \\ \text { Cost }\end{array} & \begin{array}{c}\text { Current } \\ \text { Cost per } \\ \text { Mile }\end{array} & \begin{array}{c}\text { Proposed } \\ \text { Annual } \\ \text { Mileage }\end{array} & \begin{array}{c}\mathbf{6} \\ \text { Proposed } \\ \text { Annual } \\ \text { Cost }\end{array}\end{array} \begin{array}{c}\mathbf{7} \\ \text { Proposed } \\ \text { Cost per } \\ \text { Mile }\end{array}\right]$

| 8 | 9 <br> Route <br> Numbers | Current <br> Annual <br> Mileage | 10 <br> Current <br> Annual <br> Cost | 11 <br> Current <br> Cost per <br> Mile | 12 <br> Proposed <br> Annual <br> Mileage | 13 <br> Proposed <br> Annual <br> Cost |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 14 <br> Proposed <br> Cost per <br> Mile |  |
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| Proposed <br> Trip | Current <br> Losing | Moving <br> to Gain ( - ) | Other <br> Changes <br> $(+/-)$ | Trips from <br> Gaining | Proposed Result |
| :---: | :---: | ---: | ---: | ---: | ---: |
|  | 103,085 | 0 |  | 0 | 0 |

HCR Annual Savings (Losing Facility): \$1,386,996

| Proposed |
| :---: | :---: | ---: | :---: | :---: | :---: |
| Trip Impacts | | Current |
| :---: |
| Gaining |$\quad$| Moving |
| :---: |
| to Lose (-) | | Other |
| :---: |
| Changes |
| $(+/-)$ | | Trips from |
| :---: |
| Losing |$\quad$ Proposed Result

HCR Annual Savings (Gaining Facility): (\$2,024,445)

Total HCR Transportation Savings: $\qquad$ (\$637,449)
<<== (This number is summed with Total from 'Trans-PVS' and carried forward to the Executive Summary as Transportation Savings )

## Distribution Changes

Last Saved: January 17, 2012
Losing Facility: Mid Hudson P\&DC Type of Distribution to Consolidate: Orig \& Dest

Indicate each DMM labeling list affected by placing


(4) Drop Shipments for Destination Entry Discounts - FAST Appointment Summary Report

| Month | Losing/Gaining | $\begin{aligned} & \text { NASS } \\ & \text { Code } \\ & \hline \end{aligned}$ | Facility Name |  | No-Show |  | Late Arrival |  | Open |  | Closed |  | UnschdCount |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | Count | \% | Count | \% | Count | \% | Count | \% |  |
| JUL | Losing Facility | 125 | Mid Hudson | 404 | 82 | 20\% | 116 | 29\% | 0 | 0\% | 322 | 80\% | 2 |
| AUG | Losing Facility | 125 | Mid Hudson | 462 | 79 | 17\% | 141 | 31\% | 0 | 0\% | 383 | 83\% | 6 |
| JUL | Gaining Facility | 120 | Albany | 493 | 108 | 22\% | 170 | 34\% | 0 | 0\% | 385 | 78\% | 8 |
| AUG | Gaining Facility | 120 | Albany | 535 | 117 | 22\% | 195 | 36\% | 0 | 0\% | 416 | 78\% | 10 |

(5) Notes: $\qquad$
rev 5/14/2009

MPE Inventory
Last Saved: January 17, 2012
Losing Facility: Mid Hudson P\&DC
Gaining Facility: Albany P\&DC

## Data Extraction Date:

$\qquad$

| Equipment <br> Type | (1) <br> Current <br> Number | (2) <br> Proposed <br> Number | (3) |
| :---: | :---: | :---: | :---: |
| AFCS | 3 | 0 | $(3)$ |
| AFCS 200 | 0 | 0 | 0 |
| AFSM - ALL | 1 | 0 | $(1)$ |
| APPS | 0 | 0 | 0 |
| CIOSS | 1 | 0 | $(1)$ |
| CSBCS | 0 | 0 | 0 |
| DBCS | 13 | 0 | $(13)$ |
| DBCS-OSS | 0 | 0 | 0 |
| DIOSS | 2 | 0 | $(2)$ |
| FSS | 0 | 0 | 0 |
| SPBS | 1 | 0 | $(1)$ |
| UFSM | 0 | 0 | 0 |
| FC / MICRO MARK | 0 | 0 | 0 |
| ROBOT GANTRY | 0 | 0 | 0 |
| HSTS / HSUS | 0 | 0 | 0 |
| LCTS /LCUS | 2 | 0 | $(2)$ |
| LIPS | 0 | 0 | 0 |
| MPBCS-OSS | 0 | 0 | 0 |
| TABBER | 0 | 0 | 0 |
| PIV | 0 | 0 | 0 |
| LCREM | 1 |  |  |


| Equipment Type | (4) <br> Current <br> Number | (5) <br> Proposed Number | (6) <br> Difference | (7) <br> Excess Equipment | (8) <br> Relocation Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| AFCS | 4 | 5 | 1 | (2) | \$94,238 |
| AFCS 200 | 0 |  | 0 | 0 |  |
| AFSM - ALL | 3 | 4 | 1 | 0 | \$141,064 |
| APPS | 1 | 1 | 0 | 0 |  |
| CIOSS | 2 |  | (2) | (3) |  |
| CSBCS | 0 |  | 0 | 0 |  |
| DBCS | 12 | 17 | 5 | (8) | \$40,300 |
| DBCS-OSS | 0 |  | 0 | 0 |  |
| DIOSS | 5 | 6 | 1 | (1) | \$8,060 |
| FSS | 0 |  | 0 | 0 |  |
| SPBS | 0 | 1 | 1 | 0 | \$123,090 |
| UFSM | 0 | 0 | 0 | 0 |  |
| FC / MICRO MARK | 0 | 0 | 0 | 0 |  |
| ROBOT GANTRY | 1 | 0 | (1) | (1) |  |
| HSTS / HSUS | 0 | 0 | 0 | 0 |  |
| LCTS / LCUS | 1 | 2 | 1 | (1) | \$75,000 |
| LIPS | 0 | 0 | 0 | 0 |  |
| MPBCS-OSS | 0 | 0 | 0 | 0 |  |
| TABBER | 0 | 0 | 0 | 0 |  |
| PIV | 0 | 0 | 0 | 0 |  |
| LCREM | 1 | 1 | 0 |  |  |

Mail Processing Equipment Relocation Costs from Losing to Gaining Facility: $\qquad$
\$481,752
(This number is carried forward to Space Evaluation and Other Costs)
(9) Notes: relocation costs for (1)AFCS w/BDS and VFS,(1)AFSMw/Al,(4)DBCSs, (1)SP/BS w/feed system, and (1)LCUS
$\qquad$


## Customer Service Issues

Last Saved: January 17, 2012
Losing Facility: Mid Hudson P\&DC
5-Digit ZIP Code: 12555
Data Extraction Date $\qquad$ —
$\qquad$

1. Collection Points

Number picked up before 1 p.m. Number picked up between 1-5 p.m.

Number picked up after 5 p.m. Total Number of Collection Points

| 3-Digit ZIP Code: | 3-Digit ZIP Code: | 3-Digit ZIP Code: | 3-Digit ZIP Code: |  |  |  |  |
| :---: | ---: | ---: | ---: | ---: | ---: | :---: | :---: |
| Current |  | Current |  | Current |  | Current |  |
| Mon. - Fri. | Sat. | Mon. - Fri. | Sat. | Mon. - Fri. | Sat. | Mon. - Fri. | Sat. |
| 39 | 208 | 96 | 176 | 42 | 45 | 34 | 127 |
| 38 | 21 | 79 | 88 | 34 | 19 | 82 | 24 |
| 164 | 0 | 143 | 0 | 6 | 0 | 118 | 0 |
| 241 | 229 | 318 | 264 | 82 | 64 | 234 | 151 |

2. How many collection boxes are designated for "local delivery"? $\qquad$
3. How many "local delivery" boxes will be removed as a result of AMP?
4. Delivery Performance Report
\% Carriers returning before 5 p.m.

| Quarter/FY | Percent |
| :--- | ---: |
| Q3 Fy 10 | $97.4 \%$ |
| Q4 Fy 10 | $92.9 \%$ |
| Q1 Fy 11 | $91.0 \%$ |
| Q2 Fy 11 | $90.5 \%$ |

5. Retail Unit Inside Losing Facility (Window Service Times)

|  | Current |  | Proposed |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Start | End | Start |  |
| Monday | $9: 00$ | $5: 00 \mathrm{pm}$ | $9: 00$ |  |
| Tuesday | $9: 00$ | $5: 00 \mathrm{pm}$ | $5: 00 \mathrm{pm}$ |  |
|  | $9: 00$ | $5: 00 \mathrm{pm}$ |  |  |
| Wednesday | $9: 00$ | $5: 00 \mathrm{pm}$ | $9: 00$ |  |
| Thursday | $9: 00$ | $5: 00 \mathrm{pm}$ | $9: 00$ |  |
| Friday | $9: 00$ | $5: 00 \mathrm{pm}$ | $9: 00 \mathrm{pm}$ |  |
| Saturday | closed | closed | closed |  |
|  |  |  | closed |  |


|  | Current |  | Proposed |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Start | End | Start | End |
| Monday | 9:00 | 5:00pm | 9:00 | 5:00pm |
| Tuesday | 9:00 | 5:00pm | 9:00 | 5:00pm |
| Wednesday | 9:00 | 5:00pm | 9:00 | 5:00pm |
| Thursday | 9:00 | 5:00pm | 9:00 | 5:00pm |
| Friday | 9:00 | 5:00pm | 9:00 | 5:00pm |
| Saturday | closed | closed | closed | closed |

7. Can customers obtain a local postmark in accordance with applicable policies in the Postal Operations Manual?
8. Notes:

Gaining Facility: Albany P\&DC
9. What postmark will be printed on collection mail?

Line 1 $\qquad$ Albany 122
Line 2 $\qquad$

## Space Evaluation and Other Costs

Last Saved: January 17, 2012
Losing Facility: Mid Hudson P\&DC
Space Evaluation

1. Affected Facility

| Facility Name: | Mid Hudson P\&DC |
| ---: | :--- |
| Street Address: | 99 Enterprise Drive |
| City, State ZIP: | Newburgh, NY 12555 |

2. Lease Information. (If not leased skip to 3 below.)

Enter annual lease cost: Enter lease expiration date: $\qquad$ Enter lease options/terms: $\qquad$
3. Current Square Footage

Enter the total interior square footage of the facility: 203,314
Enter gained square footage expected with the AMP: $\qquad$
4. Planned use for acquired space from approved AMP
$\qquad$
$\qquad$
5. Facility Costs

Enter any projected one-time facility costs:
\$961,500
(This number shown below under One-Time Costs section.
6. Savings Information

Space Savings (\$):
(This number carried forward to the Executive Summary)
7.

Notes
$\qquad$

One-Time Costs


## Remote Encoding Center Cost per 1000

Losing Facility: Mid Hudson P\&DC Gaining Facility: Albany P\&DC
YTD Range of Report: $\qquad$

| (1) | (2) | (3) <br> Current Cost <br> per 1,000 <br> Images |
| :---: | :---: | :---: |
| Product | Associated REC |  |
| Flats |  |  |
| PARS COA |  |  |
| PARS Redirects |  |  |


| (4) | (5) | (6) <br> Current Cost <br> per 1,000 <br> Images |
| :---: | :---: | :---: |
| Letters | Associated REC |  |
| Flats |  |  |
| PARS COA |  |  |
| PARS Redirects |  |  |
| APPS |  |  |

rev 9/24/2008

