# AMP Data Entry Page 

1. Losing Facility Information

Type of Distribution to Consolidate:
Facility Name \& Type:
Street Address:
City:
State: MN
5D Facility ZIP Code: 56387
District: Northland
Area: Western
Finance Number: 268280
Current 3D ZIP Code(s):
Miles to Gaining Facility:
EXFC office:
Postmaster: Carol A. Bliven
Senior Plant Manager:
District Manager:
Facility Type after AMP:

Orig \& Dest MODS/BPI Office
Saint Cloud MN CSMPC
517 10th Ave S
Waite Park

562-564
71
Yes

Erica A. Brix
Anthony C. Williams
DDC

## 2. Gaining Facility I nf ormation

Facility Name \& Type: Minneapolis MN P\&DC
Street Address: 100 S 1st St
City: Minneapolis
State: MN
5D Facility ZIP Code: 55401
District: $\mid$ Northland
Area:| Western
Finance Number:| 266362
Current 3D ZIP Code(s): 553-555
EXFC office: Yes
Plant Manager: Erica A. Brix
Senior Plant Manager: Erica A. Brix
District Manager:| Anthony C. Williams

## 3. Background I nformation

| Start of Study: 9/15/2011 |  |  |
| :---: | :---: | :---: |
| Date Range of Data: | Jul-01-2010 : Jun-30-2011 |  |
| Processing Days per Year: | 310 |  |
| Bargaining Unit Hours per Year: | 1,745 |  |
| EAS Hours per Year: | 1,822 |  |
| Date of HQ memo, DAR Factors/Cost of Borrowing/ New Facility Start-up Costs Update |  | June 16, 2011 |
| Date \& Time this workbook was last saved: |  | 2/19/2012 18:28 |

## 4. Other I nformation

Area Vice President:| Sylvester Black
Vice President, Network Operations:| David E. Williams
Area AMP Coordinator: Steve Murray
HQ AMP Coordinator: Cindy Venable

Approval Signatures
Losing Facility Name and Type: Saint Cloud MN P\&DF
Street Address: 517 10th Ave S
City: Waite Park
State: MN
Facility ZIP Code: 56387
Finance Number: 268280
Current 3D ZIP Codes): 562-564
Type of Distribution to Consolidate: Orig \& Dest
Gaining Facility Name and Type: Minneapolis MN P\&DC
Street Address: 100 S pst St
City: Minneapolis
State: MN
Facility ZIP Code: 55401
Finance Number: 266362
Current 3D ZIP Codes): $553-555$
ACKNOWLEDGEMENT OF ACCOUNTABILITY - I acknowledge that I am accountable for respecting and supporting the integrity of all official postal reporting systems, including financial reports and those relating to compliance with contracting, complement, or similar efforts involving the investment and expenditure of funds, as well as all systems to service to our customers.


LOSING FACILITY:


Area Vice President:
Sylvester Black


Implementation Date: $\qquad$
HEADQUARTERS:

Vice President, Network Operations:
David E. Williams
Printed Name


Comments: $\qquad$
$\qquad$
$\qquad$

## Executive Summary

Last Saved: February 18, 2012
Losing Facility Name and Type: Saint Cloud MN CSMPC
Street Address: 517 10th Ave S
City, State: Waite Park, MN
Current 3D ZIP Code(s): 562-564
Type of Distribution to Consolidate: Orig \& Dest
Miles to Gaining Facility: 71

Gaining Facility Name and Type: Minneapolis MN P\&DC
Current 3D ZIP Code(s): 553-555

## Summary of AMP Worksheets

## Savings/Costs

| Mail Processing Craft Workhour Savings = | \$2,096,555 | from Workhour Costs - Proposed |
| :---: | :---: | :---: |
| Non-MP Craft/EAS + Shared LDCs Workhour Savings (less Maint/Trans) = | \$104 | from Other Curr vs Prop |
| PCES/EAS Supervisory Workhour Savings = | \$518,692 | from Other Curr vs Prop |
| Transportation Savings = | \$1,003,040 | from Transportation (HCR and PVS) |
| Maintenance Savings = | \$1,788,893 | from Maintenance |
| Space Savings = | \$0 | from Space Evaluation and Other Costs |
| Total Annual Savings = | \$5,407,285 |  |
| Total One-Time Costs = | \$518,570 | from Space Evaluation and Other Costs |
| Total First Year Savings = | \$4,888,715 |  |

## Staffing Positions

$$
\begin{array}{rll}
\text { Craft Position Loss }= & 65 & \text { from Staffing - Craft } \\
\text { PCES/EAS Position Loss }= & 4 & \text { from Staffing - PCES/EAS }
\end{array}
$$

## Volume

| Total FHP to be Transfe | 1,058,066 | rkhour Costs - Current |
| :---: | :---: | :---: |
| Current FHP at Gaining Facility (Average Daily Volume) | 5,397,710 | from Workhour Costs - Current |
| Losing Facility Cancellation Volume (Average Daily Volume) = | 223,059 | ( $=$ Total TPH / Operating Days) |

## Service

Service Standard Impacts by ADV
First-Class Mail® Priority Mail® Package Services

Periodicals
Standard Mail

| UPGRADED | DOWNGRADED | Unchanged + Upgrades | Unchanged + Upgrades |
| :---: | :---: | :---: | :---: |
| ADV | ADV | ADV | \% |
| 0 | 0 | 0 | \#DIV/0! |
| 0 | 0 | 0 | \#DIV/0! |
| 0 | 0 | 0 | \#DIV/0! |
| N/A* | N/A* | N/A* | N/A* |
| N/A* | N/A* | N/A* | N/A* |

# Summary Narrative 

Last Saved: February 19, 2012
Losing Facility Name and Type: Saint Cloud MN CSMPC Current 3D ZIP Code(s): 562-564
Type of Distribution to Consolidate: Orig \& Dest

## Gaining Facility Name and Type: Minneapolis MN P\&DC Current 3D ZIP Code(s): 553-555

## Background

The Northland Performance Cluster and the Western Area completed an Area Mail Processing (AMP) study to determine the feasibility of relocating the Saint Cloud Customer Service Mail Processing Center (CSMPC) originating and destinating mail to the Minneapolis Processing and Distribution Center (PDC).

The Minneapolis Processing and Distribution Center (P\&DC), located at 100 S $1^{\text {st }}$ St. MPLS MN,
is a USPS-owned facility. The existing 1,160,600 square-foot facility on a 4.7-acre site was originally occupied in 1935 and expanded in 1992. In 1995 a skyway was added to connect the main facility to the Old Vehicle Maintenance Facility (VMF). The site includes an interior and exterior parking ramp totaling 1,137 employee parking spaces. The Minneapolis P\&DC currently processes all outgoing and incoming letter, flat and Priority mail for the 553 and 554 offices. Computerized Forwarding System (CFS) mail for the Northland District is also processed at the Minneapolis P\&DC. Additionally, the facility houses retail and post office box operations, 37 routes, the Minneapolis Postmaster and staff, the District Manager and support staff including Finance, Human Resources, Marketing, Sales, Operations Program Support, Administrative Services, and Post Office Operations.

The St. Cloud Customer Service Mail Processing Center (CSMPC), located at $51710^{\text {th }}$ Ave. S. in Waite Park, MN, is a USPS-owned facility. The existing 88,325 square-foot facility on a 10.7acre site was originally occupied in 1991. The St. Cloud CSMPC processes mail for the 562 Willmar area, 563 St Cloud area and the 564 Brainerd area. St Cloud currently processes all originating letters, flats and Priority/FCM parcels for the 562, 563 and 564 offices; destinating automated letters and flats for 562, 563 and 564 offices; and incoming Priority/FCM parcels for 563. In addition to processing operations, the facility houses a Business Mail Entry Unit (BMEU). The St. Cloud CSMPC supports the St. Cloud Main Post Office (MPO) located 4.4 miles away, the Waite Park Branch located 1.0 miles away, the St. Cloud Finance Station located 1.7 miles away and the Sauk Rapids Branch located 8.0 miles away. The St. Cloud MPO is a USPS-owned 25,819 square-foot facility that houses 66 routes, Postmaster and staff, Manager Post Office Operations Area 9 personnel and retail and post office box operations. The Waite Park Branch is a 1,344 square-foot leased facility with an annual lease of $\$ 22,038$ which expires on $4 / 30 / 2015$. The Waite Park Branch houses retail and PO Box operations. The St. Cloud Finance Station is a 4,110 square-foot leased facility with an annual lease of $\$ 81,175$ which expires on $6 / 30 / 2013$. The St. Cloud Finance Station houses retail and PO Box operations. The Sauk Rapids Branch is a 6,463 square-foot leased facility with an annual lease of $\$ 96,408$ which expires on $9 / 08 / 2018$. The Sauk Rapids Branch houses 11 routes as well as retail and PO Box operations.

With approval and implementation of this AMP package, all mail processing originating and destinating operations would move from the St Cloud CSMPC to the Minneapolis P\&DC including all automated and manual processing for letters and flats, each to its current depth of secondary sort. Priority/FCM parcels, 2C/3C bundles and sack sortation would move to the Minneapolis/St Paul Network Distribution Center (NDC).

The St Cloud facility would remain as a transportation hub and spoke for the 563 area as would the Willmar PO for the 562 area and the Brainerd PO for the 564 area. A minimal amount of operations would remain at each facility in order to support the consolidation and dispatch of collection mail, the inbound cross dock of mail, and the 5D sortation of a limited amount of destinating NMO's and bundles. Tour 3 registry operations at St Cloud would be reduced; deposits from the 563 offices would be consolidated in Minneapolis. Minimal tour 1 registry operations would remain at St Cloud.

The St Cloud CSMPC is 66 miles (1 hour and 30 minutes) from the Minneapolis P\&DC.
The Willmar PO is 94 miles ( 2 hours) from the Minneapolis P\&DC.
The Brainerd PO is 132 miles ( 2 hours and 45 minutes) from the Minneapolis P\&DC.

## Financial Summary:

Annual baseline data came from July 1, 2010 -June 30, 2011. Financial savings proposed for this consolidation are:

$$
\begin{array}{lr}
\text { Total First Year Savings } & \$ 4,888,715 \\
\text { Total Annual Savings } & \$ 5,407,285
\end{array}
$$

## One Time Costs:

One time implementation costs are estimated at: \$ 518,570.

## Staffing Impacts:

| Management and Craft Staffing Impacts |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Saint Cloud CSMPC |  |  | Minneapolis PDC |  |  | Net Diff |
|  | Total Current On-Rolls | Total Proposed | Diff | Total Current On-Rolls | Total Proposed | Diff |  |
| Craft ${ }^{1}$ | 230 | 102 | (128) | 1,173 | 1,236 | 63 | (65) |
| Management | 12 | 6 | (6) | 84 | 86 | 2 | (4) |

The St Cloud CSMPC would realize a reduction of 105 Function-1 craft, 83 clerks and 22 mail handlers; 2 Function 67; and 21 Function-3B positions. The total St Cloud craft reduction is 128 positions.

## Summary Narrative (continued)

## Mail Processing Management to Craft Ratio

|  | Current |  | Proposed |  |
| :--- | :---: | :---: | :---: | :---: |
| Management to <br> Craft $_{2}$ Ratios | SDOs to Craft <br> $(1: 25$ target $)$ | MDOs+SDOs to Craft <br> 1 <br> $(1: 22$ target $)$ | SDOs to Craft ${ }_{1}$ <br> $(1: 25$ target $)$ | MDOs+SDOs to Craft <br> $(1: 22$ target) |
| St Cloud CSMPC | $1: 8$ | $1: 8$ | N/A | N/A |
| Minneapolis PDC | $1: 13$ | $1: 11$ | $1: 12$ | $1: 10$ |

${ }^{1}$ Craft $=$ FTR + PTR + PTF + Casuals
${ }^{2}$ Craft $=$ F1 + F4 at Losing; F1 only at Gaining

The mail processing management staff will no longer be required; however, the repositioning of 5 clerks, 4 mail handlers and 4 custodians to the St Cloud Post facility may result in an additional Supervisor, Customer Services position contingent on SWCS.

As a matter of policy, the Postal Service follows the notification requirements of the Worker Adjustment and Retraining Notification Act ("WARN") notification requirements when the number of employees experiencing an employment loss within the meaning of WARN would trigger WARN's requirements. Some or all of the impacted employees described above may not experience an employment loss within the meaning of WARN due to transfers or reassignments.

## Customer Service Considerations:

The BMEU will remain at the current location.
Caller service will continue to be provided.
Specific service standard changes associated with this Area Mail Processing consolidation are contingent upon the resolution of both (a) the rulemaking in which current market dominant product service standards in 39 CFR Part 121 are being evaluated, and (b) all remaining AMP consolidation proposals that are part of the same network rationalization initiative. A complete file reflecting any new service standards will be published at www.usps.com once all of the related AMP decisions that provide the foundation for new service standards are made. Priority and Express Mail service standards will be based upon the capability of the network.

The collection box times will not be impacted with this consolidation.

The local postmark will continue to be available at retail service locations.

## Network Changes:

With approval and implementation of this AMP package the following facilities would remain as transportation hub and spokes, retaining a minimal amount of operations in order to support the consolidation and dispatch of collection mail, the inbound cross dock of mail, and sortation of parcels and 2C/3C bundles: 562 Willmar PO; 563 St Cloud CSMPC; 564 Brainerd PO. Transportation changes which are detailed on the transportation tab of the AMP study would be required which include the revisions of routes and time changes and decrease of trip frequencies to capture additional savings.

## Equipment Relocation and Maintenance Impacts:

In addition to the St. Cloud CSMPC, two other sites are being considered for AMP consolidation into the Minneapolis P\&DC under this phase of the AMP process; the Bemidji PO and the Mankato CSMPC. With the exception of the AFCS, BDS, VFS and LMS equipment moves, it is anticipated that all facility work and equipment moves will be performed by local maintenance staff. Facility and relocations costs are derived from estimate received from engineering and the Western Area FSO as well as estimates from maintenance craft and supervisors. The estimates for equipment relocation and costs were calculated as follows:

The AFCS machine with VFS unit in the St. Cloud CSMPC will be relocated to the Minneapolis P\&DC at a cost of $\$ 30,000$. In addition, a Biohazard Detection System from St. Cloud will be relocated to the Minneapolis PDC at a cost of $\$ 10,000$. Site preparation costs for all relocated AFCS, BDS and VFS equipment was estimated at $\$ 49,000$. These costs were divided among the three sites in the study based on their average daily volume. This resulted in a net AFCS site preparation cost for St. Cloud of $\$ 29,924$.

The Loose Mail System (LMS) in the Minneapolis P\&DC was originally designed to accommodate eight AFCS machines and will need to be expanded to handle a ninth AFCS machine. The total modification cost was estimated at $\$ 406,900$ which was divided among the three sites in the study based on their average daily volume. This resulted in a net LMS site preparation cost for St. Cloud of $\$ 248,487$.

A total of three DIOSS machines will be relocated to the Minneapolis P\&DC. The 222 stacker DIOSS-E machine in the St. Cloud CSMPC will be relocated to the Minneapolis P\&DC at a cost of $\$ 8,392$. Site preparation costs for all three DIOSS machines were estimated at $\$ 28,000$. These costs were divided among the three sites in the study based on their average daily volume. This resulted in a net DIOSS site preparation cost for St. Cloud of \$17,099.

Additional site preparation costs to accommodate three additional DIOSS machines and to create sufficient staging space for the added AMP volume were estimated for the Minneapolis P\&DC. These include moving four DBCS machines, one DBCS-OSS machine, and scrapping fifteen Phase I DBCS machines. The total site preparation and move/removal costs were estimated at $\$ 123,584$. These costs were divided among the three sites in the study based on their average daily volume. This resulted in a net site preparation cost for St. Cloud of \$75,471.

Tray transport modifications to accommodate the new machine layout include the addition of two spirals relocated from the old St. Paul P\&DC. The total installation cost of the spirals was estimated at $\$ 43,425$. These costs were divided among the three sites in the study based on their average daily volume. This resulted in a net tray transport site preparation cost for St. Cloud of $\$ 26,519$.

## Summary Narrative (continued)

Miscellaneous additional site preparation costs included modifications to lighting, relocation of zone boxes, removal and installation of conduit and LAN wiring and associated design and support costs. In addition, site prep costs for the future addition of one DBCS and two CIOSS machines were included. These costs were divided among the three sites in the study based on their average daily volume. This resulted in a net miscellaneous site preparation cost for St. Cloud of $\$ 27,986$.

Lastly, a contingency cost was added for all electrical work and the moving of machines to allow the facility work to be accomplished in phases (if necessary). This may require, for example, the temporary movement of DBCS phase one machines into the area previously occupied by AFSM \#5 to act as float machines while other areas are being modified. Contingency costs were estimated at $\$ 59,443$. This cost was divided among the three sites in the study based on their average daily volume. This resulted in a net contingency cost for St. Cloud of $\$ 36,301$.

## Facility Impacts:

If the Network Optimization study is approved, the 88,325 square-foot USPS-owned St. Cloud CSMPC will remain a dock transfer hub for the 563 SCF. The St. Cloud CSMPC will also continue to house a BMEU. Any remaining excess space will be identified to WFSO for disposition. 48,654 square feet is currently identified as available for other operations as a result of the AMP.

## Other Concurrent Initiatives:

In addition to the St. Cloud CSMPC the following facilities are concurrently under AMP review for possible consolidation into the Minneapolis PDC

- Bemidji Post Office
- Mankato CSMPC


## 24 Hour Clock

Last Saved: February 18, 2012
Losing Facility Name and Type: Saint Cloud MN CSMPC Current 3D ZIP Code(s): 562-564
Type of Distribution to Consolidate: Orig \& Dest

Gaining Facility Name and Type: Minneapolis MN P\&DC Current 3D ZIP Code(s): 553-555


## MAP

Last Saved: February 18, 2012
Losing Facility Name and Type: Saint Cloud MN CSMPC
Current 3D ZIP Code(s): 562-564
Miles to Gaining Facility: 71
Gaining Facility Name and Type: Minneapolis MN P\&DC
Current 3D ZIP Code(s): 553-555


## Service Standard Impacts

Last Saved: February 18, 2012

## Losing Facility: Saint Cloud MN CSMPC

Losing Facility 3D ZIP Code(s): 562-564
Gaining Facility 3D ZIP Code(s): 553-555

Based on report prepared by Network Integration Support dated: mm/dd/yyyy

|  | FCM |  |  |  |  |  | PRI |  | PER * |  | STD* |  | PSVC |  | ALL CLASSES |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Overnight | \% Change | All Others | \% Change | Total | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change |
| UPGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| DOWNGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| NET UP+NO CHNG |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| VOLUME TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

*     - Periodical and Standard mail origin 3-digit ZIP Code to destination 3-digit ZIP Code volume is not available

Selected summary fields are transferred to the Executive Summary

| Service Standard Changes - Pairs |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | FCM |  |  |  |  |  | PRI |  | PER |  | STD |  | PSVC |  | ALL CLASSES |  |
|  | Overnight | \% Change | All Others | \% Change | Total | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change | All | \% Change |
| UPGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| DOWNGRADE |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| TOTAL |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |
| NET |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |  |

$\qquad$

## Stakeholders Notification

## Workhour Costs - Current

Last Saved: February 18, 2012
Losing Facility: Saint Cloud MN CSMPC
Gaining Facility: Minneapolis MN P\&DC
Date Range of Data 07/01/10 <<=== ===>> 06/30/11


|  | (2) <br> \% Moved to Gaining | (3) Current Annual FHP Volume |  | (5) Current Annual Workhours | (6) Current Productivity (TPH or NATPH) | (7) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 002 | 100.0\% |  |  |  |  | \$25,152 |
| 009 | 100.0\% |  |  |  |  | \$0 |
| 010 | 100.0\% |  |  |  |  | \$16,476 |
| 012 | 100.0\% |  |  |  |  | \$49,734 |
| 014 | 100.0\% |  |  |  |  | \$49,223 |
| 015 | 100.0\% |  |  |  |  | \$128,493 |
| 017 | 100.0\% |  |  |  |  | \$66,377 |
| 020 | 100.0\% |  |  |  |  | \$324 |
| 021 | 100.0\% |  |  |  |  | \$0 |
| 022 | 100.0\% |  |  |  |  | \$0 |
| 030 | 100.0\% |  |  |  |  | \$343,315 |
| 040 | 100.0\% |  |  |  |  | \$1,310 |
| 044 | 100.0\% |  |  |  |  | \$50,347 |
| 051 | 100.0\% |  |  |  |  | \$14,615 |
| 060 | 100.0\% |  |  |  |  | \$41,296 |
| 066 | 100.0\% |  |  |  |  | \$0 |
| 067 | 100.0\% |  |  |  |  | \$0 |
| 070 | 100.0\% |  |  |  |  | \$27 |
| 074 | 100.0\% |  |  |  |  | \$78,188 |
| 083 | 100.0\% |  |  |  |  | \$22,247 |
| 084 | 100.0\% |  |  |  |  | \$29,141 |
| 087 | 100.0\% |  |  |  |  | \$0 |
| 088 | 100.0\% |  |  |  |  | \$1,430 |
| 090 | 100.0\% |  |  |  |  | \$910 |
| 091 | 100.0\% |  |  |  |  | \$9,176 |
| 092 | 100.0\% |  |  |  |  | \$17,665 |
| 093 | 100.0\% |  |  |  |  | \$9,321 |
| 094 | 100.0\% |  |  |  |  | \$2,071 |
| 095 | 100.0\% |  |  |  |  | \$1,930 |
| 096 | 100.0\% |  |  |  |  | \$98 |
| 097 | 100.0\% |  |  |  |  | \$14,654 |
| 098 | 100.0\% |  |  |  |  | \$12,532 |
| 099 | 100.0\% |  |  |  |  | \$9,881 |
| 100 | 100.0\% |  |  |  |  | \$114,215 |
| 110 | 100.0\% |  |  |  |  | \$199,883 |
| 114 | 100.0\% |  |  |  |  | \$87,989 |
| 120 | 100.0\% |  |  |  |  | \$245,531 |
| 121 | 100.0\% |  |  |  |  | \$548 |
| 122 | 100.0\% |  |  |  |  | \$101 |
| 126 | 100.0\% |  |  |  |  | \$1,298 |


|  | (9) <br> \% Moved to Losing | (10) Current Annual FHP Volume | (11) current Annual TPH or NATPH Volume | (12) Current Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 002 |  |  |  |  |  | \$1,019 |
| 009 |  |  |  |  |  | \$0 |
| 010 |  |  |  |  |  | \$445,200 |
| 012 |  |  |  |  |  | \$0 |
| 014 |  |  |  |  |  | \$75,071 |
| 015 |  |  |  |  |  | \$382,724 |
| 017 |  |  |  |  |  | \$1,098,739 |
| 021 |  |  |  |  |  | \$118,144 |
| 021dup |  |  |  |  |  |  |
| 022 |  |  |  |  |  | \$51 |
| 030 |  |  |  |  |  | \$1,758,256 |
| 040 |  |  |  |  |  | \$175,720 |
| 044 |  |  |  |  |  | \$326,421 |
| 051 |  |  |  |  |  | \$0 |
| 060 |  |  |  |  |  | \$280,157 |
| 066 |  |  |  |  |  | \$11,640 |
| 067 |  |  |  |  |  | \$816 |
| 070 |  |  |  |  |  | \$0 |
| 074 |  |  |  |  |  | \$236,099 |
| 083 |  |  |  |  |  | \$221,530 |
| 084 |  |  |  |  |  | \$2,370 |
| 087 |  |  |  |  |  | \$4,278 |
| 088 |  |  |  |  |  | \$619 |
| 090 |  |  |  |  |  | \$0 |
| 091 |  |  |  |  |  | \$69,562 |
| 092 |  |  |  |  |  | \$98,754 |
| 093 |  |  |  |  |  | \$76,889 |
| 094 |  |  |  |  |  | \$1,986 |
| 095 |  |  |  |  |  | \$0 |
| 096 |  |  |  |  |  | \$133 |
| 097 |  |  |  |  |  | \$92,826 |
| 098 |  |  |  |  |  | \$65,743 |
| 099 |  |  |  |  |  | \$65,386 |
| 100 |  |  |  |  |  | \$0 |
| 110 |  |  |  |  |  | \$3,444 |
| 114 |  |  |  |  |  | \$705,801 |
| 120 |  |  |  |  |  | \$24,486 |
| 122 |  |  |  |  |  | \$103,913 |
| 122dup |  |  |  |  |  |  |
| 126 |  |  |  |  |  | \$984,139 |


|  | (2) <br> \% Moved to Gaining |  | (4) Current Annual TPH or NATPH Volume | (5) Current Annual Workhours | (6) Current Productivity (TPH or NATPH) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 140 | 100.0\% |  |  |  |  | \$571,086 |
| 150 | 100.0\% |  |  |  |  | \$84 |
| 180 | 80.0\% |  |  |  |  | \$304,015 |
| 185 | 80.0\% |  |  |  |  | \$0 |
| 200 | 100.0\% |  |  |  |  | \$3,787 |
| 208 | 100.0\% |  |  |  |  | \$65,238 |
| 210 | 60.0\% |  |  |  |  | \$447,788 |
| 212 | 60.0\% |  |  |  |  | \$230,714 |
| 229 | 100.0\% |  |  |  |  | \$15,906 |
| 230 | 100.0\% |  |  |  |  | \$388,912 |
| 231 | 80.0\% |  |  |  |  | \$179,833 |
| 256 | 100.0\% |  |  |  |  | \$229,365 |
| 257 | 100.0\% |  |  |  |  | \$107,472 |
| 258 | 100.0\% |  |  |  |  | \$273,100 |
| 259 | 100.0\% |  |  |  |  | \$11 |
| 261 | 100.0\% |  |  |  |  | \$0 |
| 271 | 100.0\% |  |  |  |  | \$142,162 |
| 281 | 100.0\% |  |  |  |  | \$7,882 |
| 282 | 100.0\% |  |  |  |  | \$7,752 |
| 284 | 100.0\% |  |  |  |  | \$0 |
| 321 | 100.0\% |  |  |  |  | \$59,612 |
| 461 | 100.0\% |  |  |  |  | \$149,352 |
| 462 | 100.0\% |  |  |  |  | \$0 |
| 464 | 100.0\% |  |  |  |  | \$82 |
| 466 | 100.0\% |  |  |  |  | \$680,819 |
| 468 | 100.0\% |  |  |  |  | \$0 |
| 481 | 100.0\% |  |  |  |  | \$181,484 |
| 486 | 100.0\% |  |  |  |  | \$2,667 |
| 487 | 100.0\% |  |  |  |  | \$2,096 |
| 488 | 100.0\% |  |  |  |  | \$1,675 |
| 489 | 100.0\% |  |  |  |  | \$101,621 |
| 554 | 100.0\% |  |  |  |  | \$8,826 |
| 560 | 100.0\% |  |  |  |  | \$86,102 |
| 561 | 100.0\% |  |  |  |  | \$38,424 |
| 585 | 66.0\% |  |  |  |  | \$138,962 |
| 586 | 66.0\% |  |  |  |  | \$36,946 |
| 588 | 66.0\% |  |  |  |  | \$83 |
| 607 | 100.0\% |  |  |  |  | \$1,522 |
| 612 | 100.0\% |  |  |  |  | \$1,970 |
| 618 | 100.0\% |  |  |  |  | \$0 |
| 620 | 100.0\% |  |  |  |  | \$10 |
| 776 | 100.0\% |  |  |  |  | \$510 |
| 824 | 100.0\% |  |  |  |  | \$0 |
| 891 | 100.0\% |  |  |  |  | \$110,540 |
| 892 | 100.0\% |  |  |  |  | \$195 |
| 894 | 100.0\% |  |  |  |  | \$112,133 |
| 896 | 100.0\% |  |  |  |  | \$137,130 |
| 897 | 100.0\% |  |  |  |  | \$0 |
| 918 | 100.0\% |  |  |  |  | \$1,362,487 |
| 919 | 100.0\% |  |  |  |  | \$172,505 |
| 079 |  |  |  |  |  | \$110,466 |
| 151 |  |  |  |  |  | \$54,737 |
| 160 |  |  |  |  |  | \$3,275 |
| 168 |  |  |  |  |  | \$0 |
| 169 |  |  |  |  |  | \$224 |
| 171 |  |  |  |  |  | \$41,753 |
| 172 |  |  |  |  |  | \$1 |
| 175 |  |  |  |  |  | \$0 |
| 232 |  |  |  |  |  | \$55,325 |
| 233 |  |  |  |  |  | \$12,237 |


|  | (9) <br> \% Moved to <br> Losing |  |  | (12) Current Annual Workhours |  | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 035 |  |  |  |  |  | \$2,159,996 |
| 150 |  |  |  |  |  | \$10,922 |
| 180 |  |  |  |  |  | \$2,550,232 |
| 185 |  |  |  |  |  | \$44,780 |
| 200 |  |  |  |  |  | \$413,353 |
| 208 |  |  |  |  |  | \$0 |
| 210 |  |  |  |  |  | \$865,755 |
| 212 |  |  |  |  |  | \$866,836 |
| 229 |  |  |  |  |  | \$4,682,268 |
| 230 |  |  |  |  |  | \$222,254 |
| 231 |  |  |  |  |  | \$2,488,813 |
| 256 |  |  |  |  |  | \$0 |
| 257 |  |  |  |  |  | \$0 |
| 258 |  |  |  |  |  | \$0 |
| 259 |  |  |  |  |  | \$0 |
| 481 |  |  |  |  |  | \$1,616,243 |
| 271 |  |  |  |  |  | \$757,695 |
| 481dup |  |  |  |  |  |  |
| 481dup |  |  |  |  |  |  |
| 894 |  |  |  |  |  | \$468,777 |
| 321 |  |  |  |  |  | \$15,375 |
| 401 |  |  |  |  |  | \$924,526 |
| 402 |  |  |  |  |  | \$235,522 |
| 404 |  |  |  |  |  | \$115,966 |
| 406 |  |  |  |  |  | \$2,275,984 |
| 468 |  |  |  |  |  | \$0 |
| 481dup |  |  |  |  |  |  |
| 486 |  |  |  |  |  | \$38,704 |
| 487 |  |  |  |  |  | \$2,636 |
| 488 |  |  |  |  |  | \$1,389 |
| 489 |  |  |  |  |  | \$35,232 |
| 554 |  |  |  |  |  | \$343,161 |
| 560 |  |  |  |  |  | \$188,206 |
| 560dup |  |  |  |  |  |  |
| 585 |  |  |  |  |  | \$467,940 |
| 586 |  |  |  |  |  | \$2,573 |
| 588 |  |  |  |  |  | \$78,196 |
| 607 |  |  |  |  |  | \$617,995 |
| 612 |  |  |  |  |  | \$41,472 |
| 618 |  |  |  |  |  | \$1,143,908 |
| 620 |  |  |  |  |  | \$272,219 |
| 488dup |  |  |  |  |  |  |
| 894dup |  |  |  |  |  |  |
| 891 |  |  |  |  |  | \$1,034,815 |
| 892 |  |  |  |  |  | \$1,612 |
| 894dup |  |  |  |  |  |  |
| 896 |  |  |  |  |  | \$294,510 |
| 898 |  |  |  |  |  | \$178,481 |
| 918 |  |  |  |  |  | \$6,418,313 |
| 919 |  |  |  |  |  | \$3,783,705 |
| 079 |  |  |  |  |  | \$0 |
| 151 |  |  |  |  |  | \$0 |
| 160 |  |  |  |  |  | \$66,181 |
| 168 |  |  |  |  |  | \$105,276 |
| 169 |  |  |  |  |  | \$327,895 |
| 171 |  |  |  |  |  | \$0 |
| 172 |  |  |  |  |  | \$0 |
| 175 |  |  |  |  |  | \$459,914 |
| 232 |  |  |  |  |  | \$202,832 |
| 233 |  |  |  |  |  | \$359,706 |


|  | (2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume |  | (5) Current Annual Workhours |  |  |
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| 234 |  |  |  |  |  | \$86 |
| 240 |  |  |  |  |  | \$438 |
| 241 |  |  |  |  |  | \$134,810 |
| 324 |  |  |  |  |  | \$108,236 |
| 637 |  |  |  |  |  | \$80,996 |
| 639 |  |  |  |  |  | \$30,218 |
| 649 |  |  |  |  |  | \$448 |
| 769 |  |  |  |  |  | \$112,671 |
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Package Page 15


| (1) <br> Current <br> Operation <br> Numbers <br>  | (2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume |  | (5) <br> Current <br> Annual Workhours |  | (7) Current Annual Workhour Costs |
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| (8) <br> Current <br> Operation <br> Numbers <br>  | (9) <br> \% Moved to <br> Losing |  | (11) current Annual TPH or NATPH Volume | (12) <br> Current <br> Annual Workhours $\qquad$ |  | (14) <br> Current <br> Annual <br> Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 549 |  |  |  |  |  | \$1,209 |
| 561 |  |  |  |  |  | \$939 |
| 562 |  |  |  |  |  | \$16,743 |
| 564 |  |  |  |  |  | \$9,917 |
| 567 |  |  |  |  |  | \$38,097 |
| 573 |  |  |  |  |  | \$374,322 |
| 574 |  |  |  |  |  | \$4,023 |
| 619 |  |  |  |  |  | \$732 |
| 630 |  |  |  |  |  | \$7,558 |
| 677 |  |  |  |  |  | \$217,173 |
| 776 |  |  |  |  |  | \$2,630 |
| 798 |  |  |  |  |  | \$938 |
| 817 |  |  |  |  |  | \$14,146 |
| 893 |  |  |  |  |  | \$1,958,110 |
| 895 |  |  |  |  |  | \$894,673 |
| 897 |  |  |  |  |  | \$39 |
| 898dup |  |  |  |  |  |  |
| 899 |  |  |  |  |  | \$39,974 |
| 930 |  |  |  |  |  | \$289,389 |
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| (1) Current Operation Numbers | (2) <br> $\%$ Moved to <br> Gaining | (3) Current Annual FHP Volume | (4) Current Annual TPH or NATPH Volume | (5) <br> Current Annual Workhours | (6) <br> Current Productivity (TPH or NATPH) | (7) Current Annual Workhour Costs |
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| (8) Current Operation Numbers | (9) <br> \% Moved to <br> Losing$\|$ | (10) Current Annual FHP Volume |  | (12) Current Annual Workhours |  |  |
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| (1) Current Operation Numbers |  | (3) Current Annual FHP Volume | (4) Current Annual TPH or NATPH Volume | (5) <br> Current <br> Annual <br> Workhours | (6) Current Productivity (TPH or NATPH) | (7) Current Annual Workhour Costs |
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|  |  |  |  |  |  |  |
|  | Moved to Gain | 328,000,390 | 985,180,815 | 188,830 | 5,217 | \$8,008,358 |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
|  | Total Impact | 328,000,390 | 985,180,815 | 188,830 | 5,217 | \$8,008,358 |
|  | Non-impacted | 2,292,785 | 2,438,143 | 18,347 | 133 | \$745,923 |
|  |  |  |  |  |  |  |
|  | All | 330,293,175 | 987,618,958 | 207,177 | 4,767 | \$8,754,281 |

Total FHP to be Transferred (Average Daily Volume) : 1,058,066
(This number is carried forward to AMP Worksheet Executive Summary )
Current FHP at Gaining Facility (Average Daily Volume) :
5,397,710
(This number is carried forward to AMP Worksheet Executive Summary)
Combined Current Workhour Annual Workhour Costs : \$70,403,547
(This number is carried forward to the bottom of AMP Worksheet Workhour Costs-Proposed)

| (8) Current Operation Numbers |  |  |  | (12) Current Annual Workhours | (13) Current Productivity (TPH or NATPH) | (14) Current Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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|  |  |  |  |  |  |  |
|  | Impact to Gain | 1,032,410,614 | 3,867,652,187 | 991,223 | 3,902 | \$43,092,278 |
|  | Moved to Lose | 0 | 0 | 0 | No Calc | \$0 |
|  | Total Impact | 1,032,410,614 | 3,867,652,187 | 991,223 | 3,902 | \$43,092,278 |
| als | Non-mpacted | 36,211,276 | 54,048,821 | 75,326 | 718 | \$3,082,067 |
|  | Gain Only | 604,668,270 | 1,062,132,905 | 361,485 | 2,938 | \$15,474,922 |
|  | All | 1,673,290,160 | 4,983,833,913 | 1,428,035 | 3,490 | \$61,649,267 |
|  |  |  |  |  |  |  |
|  | Impact to Gain | 1,360,411,004 | 4,852,833,002 | 1,180,053 | 4,112 | \$51,100,636 |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Comb | Total Impact | 1,360,411,004 | 4,852,833,002 | 1,180,053 | 4,112 | \$51,100,636 |
| Totals | Non-impacted | 38,504,061 | 56,486,964 | 93,674 | 603 | \$3,827,990 |
|  | Gain Only | 604,668,270 | 1,062,132,905 | 361,485 | 2,938 | \$15,474,922 |
|  | All | 2,003,583,335 | 5,971,452,871 | 1,635,212 | 3,652 | \$70,403,547 |


| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs | (7) <br> Proposed Operation Numbers | (8) <br> Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) Proposed Annual Workhours | (11) Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 002 |  |  |  |  | \$0 | 002 |  |  |  |  | \$26,697 |
| 009 |  |  |  |  | \$0 | 009 |  |  |  |  | \$0 |
| 010 |  |  |  |  | \$0 | 010 |  |  |  |  | \$462,022 |
| 012 |  |  |  |  | \$0 | 012 |  |  |  |  | \$50,775 |
| 014 |  |  |  |  | \$0 | 014 |  |  |  |  | \$125,324 |
| 015 |  |  |  |  | \$0 | 015 |  |  |  |  | \$484,799 |
| 017 |  |  |  |  | \$0 | 017 |  |  |  |  | \$1,166,505 |
| 020 |  |  |  |  | \$0 | 021 |  |  |  |  | \$118,309 |
| 021 |  |  |  |  | \$0 | 021dup |  |  |  |  | \$0 |
| 022 |  |  |  |  | \$0 | 022 |  |  |  |  | \$51 |
| 030 |  |  |  |  | \$0 | 030 |  |  |  |  | \$2,072,554 |
| 040 |  |  |  |  | \$0 | 040 |  |  |  |  | \$175,229 |
| 044 |  |  |  |  | \$0 | 044 |  |  |  |  | \$371,827 |
| 051 |  |  |  |  | \$0 | 051 |  |  |  |  | \$10,465 |
| 060 |  |  |  |  | \$0 | 060 |  |  |  |  | \$317,276 |
| 066 |  |  |  |  | \$0 | 066 |  |  |  |  | \$8,067 |
| 067 |  |  |  |  | \$0 | 067 |  |  |  |  | \$164 |
| 070 |  |  |  |  | \$0 | 070 |  |  |  |  | \$26 |
| 074 |  |  |  |  | \$0 | 074 |  |  |  |  | \$309,322 |
| 083 |  |  |  |  | \$0 | 083 |  |  |  |  | \$241,945 |
| 084 |  |  |  |  | \$0 | 084 |  |  |  |  | \$32,121 |
| 087 |  |  |  |  | \$0 | 087 |  |  |  |  | \$1,708 |
| 088 |  |  |  |  | \$0 | 088 |  |  |  |  | \$1 |
| 090 |  |  |  |  | \$0 | 090 |  |  |  |  | \$880 |
| 091 |  |  |  |  | \$0 | 091 |  |  |  |  | \$80,673 |
| 092 |  |  |  |  | \$0 | 092 |  |  |  |  | \$129,595 |
| 093 |  |  |  |  | \$0 | 093 |  |  |  |  | \$81,274 |
| 094 |  |  |  |  | \$0 | 094 |  |  |  |  | \$4,034 |
| 095 |  |  |  |  | \$0 | 095 |  |  |  |  | \$652 |
| 096 |  |  |  |  | \$0 | 096 |  |  |  |  | \$317 |
| 097 |  |  |  |  | \$0 | 097 |  |  |  |  | \$126,570 |
| 098 |  |  |  |  | \$0 | 098 |  |  |  |  | \$70,313 |
| 099 |  |  |  |  | \$0 | 099 |  |  |  |  | \$69,311 |
| 100 |  |  |  |  | \$0 | 100 |  |  |  |  | \$110,411 |
| 110 |  |  |  |  | \$0 | 110 |  |  |  |  | \$137,270 |
| 114 |  |  |  |  | \$0 | 114 |  |  |  |  | \$795,632 |
| 120 |  |  |  |  | \$0 | 120 |  |  |  |  | \$275,156 |
| 121 |  |  |  |  | \$0 | 122 |  |  |  |  | \$104,296 |
| 122 |  |  |  |  | \$0 | 122dup |  |  |  |  | \$0 |
| 126 |  |  |  |  | \$0 | 126 |  |  |  |  | \$985,464 |
| 140 |  |  |  |  | \$0 | 035 |  |  |  |  | \$2,451,515 |
| 150 |  |  |  |  | \$0 | 150 |  |  |  |  | \$10,894 |
| 180 |  |  |  |  | \$60,803 | 180 |  |  |  |  | \$2,798,534 |
| 185 |  |  |  |  | \$0 | 185 |  |  |  |  | \$44,780 |
| 200 |  |  |  |  | \$0 | 200 |  |  |  |  | \$409,220 |
| 208 |  |  |  |  | \$0 | 208 |  |  |  |  | \$66,603 |
| 210 |  |  |  |  | \$179,115 | 210 |  |  |  |  | \$1,094,335 |
| 212 |  |  |  |  | \$92,286 | 212 |  |  |  |  | \$984,607 |
| 229 |  |  |  |  | \$0 | 229 |  |  |  |  | \$4,698,506 |


| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 230 |  |  |  |  | \$0 |
| 231 |  |  |  |  | \$35,967 |
| 256 |  |  |  |  | \$0 |
| 257 |  |  |  |  | \$0 |
| 258 |  |  |  |  | \$0 |
| 259 |  |  |  |  | \$0 |
| 261 |  |  |  |  | \$0 |
| 271 |  |  |  |  | \$0 |
| 281 |  |  |  |  | \$0 |
| 282 |  |  |  |  | \$0 |
| 284 |  |  |  |  | \$0 |
| 321 |  |  |  |  | \$0 |
| 461 |  |  |  |  | \$0 |
| 462 |  |  |  |  | \$0 |
| 464 |  |  |  |  | \$0 |
| 466 |  |  |  |  | \$0 |
| 468 |  |  |  |  | \$0 |
| 481 |  |  |  |  | \$0 |
| 486 |  |  |  |  | \$0 |
| 487 |  |  |  |  | \$0 |
| 488 |  |  |  |  | \$0 |
| 489 |  |  |  |  | \$0 |
| 554 |  |  |  |  | \$0 |
| 560 |  |  |  |  | \$0 |
| 561 |  |  |  |  | \$0 |
| 585 |  |  |  |  | \$47,247 |
| 586 |  |  |  |  | \$12,562 |
| 588 |  |  |  |  | \$28 |
| 607 |  |  |  |  | \$0 |
| 612 |  |  |  |  | \$0 |
| 618 |  |  |  |  | \$0 |
| 620 |  |  |  |  | \$0 |
| 776 |  |  |  |  | \$0 |
| 824 |  |  |  |  | \$0 |
| 891 |  |  |  |  | \$0 |
| 892 |  |  |  |  | \$0 |
| 894 |  |  |  |  | \$0 |
| 896 |  |  |  |  | \$0 |
| 897 |  |  |  |  | \$0 |
| 918 |  |  |  |  | \$0 |
| 919 |  |  |  |  | \$0 |
| 079 |  |  |  |  | \$0 |
| 151 |  |  |  |  | \$0 |
| 160 |  |  |  |  | \$0 |
| 168 |  |  |  |  | \$0 |
| 169 |  |  |  |  | \$0 |
| 171 |  |  |  |  | \$0 |
| 172 |  |  |  |  | \$0 |
| 175 |  |  |  |  | \$0 |
| 232 |  |  |  |  | \$55,325 |
| 233 |  |  |  |  | \$12,237 |
| 234 |  |  |  |  | \$86 |
| 240 |  |  |  |  | \$0 |
| 241 |  |  |  |  | \$0 |
| 324 |  |  |  |  | \$108,236 |


| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP | (9) Proposed Annual TPH or | (10) Proposed Annual | (11) <br> Proposed Productivity | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 230 |  |  |  |  | \$619,305 |
| 231 |  |  |  |  | \$2,580,612 |
| 256 |  |  |  |  | \$217,423 |
| 257 |  |  |  |  | \$94,950 |
| 258 |  |  |  |  | \$77,308 |
| 259 |  |  |  |  | \$0 |
| 481 |  |  |  |  | \$2,097,709 |
| 271 |  |  |  |  | \$905,397 |
| 481dup |  |  |  |  | \$0 |
| 481dup |  |  |  |  | \$0 |
| 894 |  |  |  |  | \$624,900 |
| 321 |  |  |  |  | \$72,847 |
| 401 |  |  |  |  | \$917,641 |
| 402 |  |  |  |  | \$228,349 |
| 404 |  |  |  |  | \$81,059 |
| 406 |  |  |  |  | \$2,817,965 |
| 468 |  |  |  |  | \$0 |
| 481dup |  |  |  |  | \$0 |
| 486 |  |  |  |  | \$43,792 |
| 487 |  |  |  |  | \$4,961 |
| 488 |  |  |  |  | \$6,863 |
| 489 |  |  |  |  | \$162,473 |
| 554 |  |  |  |  | \$350,994 |
| 560 |  |  |  |  | \$298,722 |
| 560dup |  |  |  |  | \$0 |
| 585 |  |  |  |  | \$549,336 |
| 586 |  |  |  |  | \$24,214 |
| 588 |  |  |  |  | \$78,245 |
| 607 |  |  |  |  | \$619,346 |
| 612 |  |  |  |  | \$43,221 |
| 618 |  |  |  |  | \$946,772 |
| 620 |  |  |  |  | \$272,228 |
| 488dup |  |  |  |  | \$0 |
| 894dup |  |  |  |  | \$0 |
| 891 |  |  |  |  | \$1,107,865 |
| 892 |  |  |  |  | \$40,028 |
| 894dup |  |  |  |  | \$0 |
| 896 |  |  |  |  | \$580,581 |
| 898 |  |  |  |  | \$174,246 |
| 918 |  |  |  |  | \$5,778,506 |
| 919 |  |  |  |  | \$5,410,936 |
| 079 |  |  |  |  | \$0 |
| 151 |  |  |  |  | \$0 |
| 160 |  |  |  |  | \$65,520 |
| 168 |  |  |  |  | \$104,223 |
| 169 |  |  |  |  | \$324,616 |
| 171 |  |  |  |  | \$0 |
| 172 |  |  |  |  | \$0 |
| 175 |  |  |  |  | \$455,315 |
| 232 |  |  |  |  | \$202,832 |
| 233 |  |  |  |  | \$359,706 |
| 234 |  |  |  |  | \$216 |
| 240 |  |  |  |  | \$0 |
| 241 |  |  |  |  | \$0 |
| 324 |  |  |  |  | \$1,544,425 |


| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 637 |  |  |  |  | \$0 |
| 639 |  |  |  |  | \$0 |
| 649 |  |  |  |  | \$0 |
| 769 |  |  |  |  | \$0 |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |
|  |  |  | 0 | No Calc |  |


| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 637 |  |  |  |  | \$0 |
| 639 |  |  |  |  | \$0 |
| 649 |  |  |  |  | \$0 |
| 769 |  |  |  |  | \$0 |
| 018 |  |  |  |  | \$1,421,427 |
| 019 |  |  |  |  | \$174,137 |
| 020 |  |  |  |  | \$1,082,832 |
| 035dup |  |  |  |  | \$0 |
| 043 |  |  |  |  | \$355,902 |
| 053 |  |  |  |  | \$26,664 |
| 054 |  |  |  |  | \$11,072 |
| 073 |  |  |  |  | \$608,684 |
| 111 |  |  |  |  | \$40,651 |
| 115 |  |  |  |  | \$0 |
| 116 |  |  |  |  | \$0 |
| 117 |  |  |  |  | \$119,776 |
| 123 |  |  |  |  | \$48,224 |
| 124 |  |  |  |  | \$2,237 |
| 128 |  |  |  |  | \$124,847 |
| 129 |  |  |  |  | \$39,384 |
| 130 |  |  |  |  | \$599,540 |
| 132 |  |  |  |  | \$280,207 |
| 134 |  |  |  |  | \$0 |
| 136 |  |  |  |  | \$834,734 |
| 137 |  |  |  |  | \$60,693 |
| 139 |  |  |  |  | \$914,245 |
| 170 |  |  |  |  | \$131,166 |
| 178 |  |  |  |  | \$40,660 |
| 179 |  |  |  |  | \$34,772 |
| 181 |  |  |  |  | \$766,898 |
| 209 |  |  |  |  | \$244,261 |
| 211 |  |  |  |  | \$252,445 |
| 214 |  |  |  |  | \$140,356 |
| 235 |  |  |  |  | \$443,515 |
| 261 |  |  |  |  | \$1,390 |
| 263 |  |  |  |  | \$3,787 |
| 264 |  |  |  |  | \$30,631 |
| 265 |  |  |  |  | \$94,340 |
| 281 |  |  |  |  | \$125,880 |
| 283 |  |  |  |  | \$6,299 |
| 285 |  |  |  |  | \$0 |
| 325 |  |  |  |  | \$470 |
| 326 |  |  |  |  | \$566,235 |
| 328 |  |  |  |  | \$31,398 |
| 340 |  |  |  |  | \$44,054 |
| 381 |  |  |  |  | \$45,680 |
| 401dup |  |  |  |  | \$0 |
| 402dup |  |  |  |  | \$0 |
| 403 |  |  |  |  | \$1,244,884 |
| 404dup |  |  |  |  | \$0 |
| 405 |  |  |  |  | \$64,581 |
| 406dup |  |  |  |  | \$0 |
| 407 |  |  |  |  | \$33,631 |
| 482 |  |  |  |  | \$0 |
| 483 |  |  |  |  | \$164,872 |

$\left.\begin{array}{|l|c|c|r|r|c||}\hline \begin{array}{c}\text { (1) } \\ \text { Proposed } \\ \text { Operation } \\ \text { Numbers }\end{array} & \begin{array}{c}\text { (2) } \\ \text { Proposed } \\ \text { Annual FHP } \\ \text { Volume }\end{array} & \begin{array}{c}\text { (3) } \\ \text { Proposed } \\ \text { NATPual TPH or } \\ \text { NATPH Volume }\end{array} & \begin{array}{c}\text { (4) } \\ \text { Proposed } \\ \text { Annual } \\ \text { Workhours }\end{array} & \begin{array}{c}\text { (5) } \\ \text { Proposed } \\ \text { Productivity } \\ \text { (TPH or NATPH) }\end{array} & \begin{array}{c}\text { (6) } \\ \text { Proposed } \\ \text { Annual } \\ \text { Workhour Costs }\end{array} \\ \hline & & & 0 & \text { No Calc }\end{array}\right]$

| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
| 485 |  |  |  |  | \$0 |
| 549 |  |  |  |  | \$1,209 |
| 561 |  |  |  |  | \$939 |
| 562 |  |  |  |  | \$16,743 |
| 564 |  |  |  |  | \$9,917 |
| 567 |  |  |  |  | \$0 |
| 573 |  |  |  |  | \$374,322 |
| 574 |  |  |  |  | \$4,023 |
| 619 |  |  |  |  | \$186,769 |
| 630 |  |  |  |  | \$7,558 |
| 677 |  |  |  |  | \$217,173 |
| 776 |  |  |  |  | \$0 |
| 798 |  |  |  |  | \$938 |
| 817 |  |  |  |  | \$0 |
| 893 |  |  |  |  | \$1,939,297 |
| 895 |  |  |  |  | \$921,056 |
| 897 |  |  |  |  | \$0 |
| 898dup |  |  |  |  | \$0 |
| 899 |  |  |  |  | \$66,284 |
| 930 |  |  |  |  | \$289,389 |
|  |  |  | 0 | No Calc |  |
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| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) <br> Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours | (5) <br> Proposed Productivity (TPH or NATPH) | (6) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
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| (7) <br> Proposed Operation Numbers | (8) Proposed Annual FHP Volume | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) <br> Proposed Productivity (TPH or NATPH) | (12) <br> Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
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| (1) <br> Proposed Operation Numbers | (2) <br> Proposed Annual FHP Volume | (3) Proposed Annual TPH or NATPH Volume | (4) <br> Proposed Annual Workhours |  | (6) <br> Proposed Annual <br> Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  | 0 | No Calc |  |
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|  |  |  | 0 | No Calc |  |
| Moved to Gain | 0 | 39,121,218 | 10,517 | 3,720 | \$428,008 |
| Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Total Impact | 0 | 39,121,218 | 10,517 | 3,720 | \$428,008 |
| Non Impacted | 2,292,785 | 2,438,143 | 4,222 | 577 | \$175,884 |
|  |  |  |  |  |  |
| All | 2,292,785 | 41,559,361 | 14,739 | 2,820 | \$603,892 |


| (7) <br> Proposed Operation Numbers |  | (9) <br> Proposed Annual TPH or NATPH Volume | (10) <br> Proposed Annual Workhours | (11) Proposed Productivity (TPH or NATPH) | (12) Proposed Annual Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |
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|  |  |  | 0 | No Calc |  |
| Impact to Gain | 1,360,411,004 | 4,813,711,784 | 1,134,307 | 4,244 | \$49,334,824 |
| Moved to Lose | 0 | 0 | 0 | No Calc | \$0 |
| Total Impact | 1,360,411,004 | 4,813,711,784 | 1,134,307 | 4,244 | \$49,334,824 |
| Non Impacted | 36,211,276 | 54,048,821 | 74,720 | 723 | \$3,056,852 |
| Gain Only | 604,668,270 | 1,062,132,905 | 358,129 | 2,966 | \$15,293,079 |
| All | 2,001,290,550 | 5,929,893,510 | 1,567,156 | 3,784 | \$67,684,755 |



| (7) <br> Proposed <br> Operation <br> Numbers | (8) <br> Proposed <br> Annual FHP <br> Volume | (9) <br> Proposed <br> Annual TPH or <br> NATPH Volume | (10) <br> Proposed <br> Annual <br> Workhours | (11) <br> Proposed <br> Productivity <br> (TPH or NATPH) | (12) <br> Proposed <br> Annual <br> Workhour Costs |
| :---: | :---: | :---: | :---: | :---: | :---: |


| (13) New Flow Adjustments at Losing Facility |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Op\# | FHP | TPH/NATPH | Workhours | Productivity | Workhour Cost |
| 486 |  |  |  |  | \$18,346 |
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| Totals | 0 | 0 | 490 | No Calc | \$18,346 |

Combined Current Annual Workhour Cost $\qquad$ \$70,403,547
(This number brought forward from Workhour Costs - Current)
Proposed Annual Workhour Cost : \$68,306,992
(Total of Columns 6 and 12 on this page)

Minimum Function 1 Workhour Savings
(\$252,372)
(This number represents proposed workhour savings with no productivity improvements applied to operations at the gaining facility)

Function 1 Workhour Savings $\qquad$ \$2,096,555
(This number equals the difference in the current and proposed workhour cos above and is carried forward to the Executive Summary)
(14) New Flow Adjustments at Gaining Facility

| Op\# | FHP | TPH/NATPH | Workhours | Productivity | Workhour Cost |
| :--- | :--- | :--- | :--- | :--- | :--- |
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Totals
No Calc

|  | Impact to Gain | 1,360,411,004 | 4,852,833,002 | 1,144,824 | 4,239 | \$49,762,831 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Impact to Lose | 0 | 0 | 0 | No Calc | \$0 |
|  | Total Impact | 1,360,411,004 | 4,852,833,002 | 1,144,824 | 4,239 | \$49,762,831 |
|  | Non-impacted | 38,504,061 | 56,486,964 | 78,942 | 716 | \$3,232,736 |
|  | Gain Only | 604,668,270 | 1,062,132,905 | 358,129 | 2,966 | \$15,293,079 |
|  | Tot Before Adj | 2,003,583,335 | 5,971,452,871 | 1,581,895 | 3,775 | \$68,288,646 |
|  | Lose Adj | 0 | 0 | 490 | No Calc | \$18,346 |
|  | Gain Adj | 0 | 0 | 0 | No Calc | \$0 |
|  | All | 2,003,583,335 | 5,971,452,871 | 1,582,385 | 3,774 | \$68,306,992 |
|  |  |  |  |  |  |  |
| Cost Impact | Comb Current | 2,003,583,335 | 5,971,452,871 | 1,635,212 | 3,652 | \$70,403,547 |
|  | Proposed | 2,003,583,335 | 5,971,452,871 | 1,582,385 | 3,774 | \$68,306,992 |
|  | Change | 0 | 0 | $(52,827)$ |  | (\$2,096,555) |
|  | Change \% | 0.0\% | 0.0\% | -3.2\% |  | -3.0\% |

Current Other Craft Workhours

| Current Other |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Losing Facility |  |  |  |  |
| Current <br> MODS <br> Operation <br> Number | Percent Moved to Gaining <br> (\%) | Reduction Due to EoS (\%) | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 745 | 0.0\% | 100.0\% |  | \$155,039 |
| 747 | 0.0\% | 6.9\% |  | \$321,962 |
| 750 | 14.5\% | 85.5\% |  | \$1,419,876 |
| 753 | 40.9\% | 59.1\% |  | \$242,973 |
| 354 |  |  |  | \$44 |
| 355 |  |  |  | \$1,655 |
| 515 |  |  |  | \$905 |
| 544 |  |  |  | \$10 |
| 550 |  |  |  | \$113,986 |
| 558 |  |  |  | \$417,149 |
| 568 |  |  |  | \$209,375 |
| 591 |  |  |  | \$12,720 |
| 594 |  |  |  | \$96 |
| 613 |  |  |  | \$3,815 |
| 621 |  |  |  | \$2 492 |
| 632 |  |  |  | \$5,564 |
| 640 |  |  |  | \$12 |
| 647 |  |  |  | $\$ 71610$ |
| 653 |  |  |  | \$7,387 |
| 721 |  |  |  | \$2,424,462 |
| 722 |  |  |  | \$957 778 |
| 727 |  |  |  | \$381 |
| 728 |  |  |  | \$12,622 |
| 731 |  |  |  | \$110 746 |
| 732 |  |  |  | \$89 |
| 742 |  |  |  | \$57,663 |
| 743 |  |  |  | \$1689 |
| 744 |  |  |  | \$74,664 |
| 756 |  |  |  | \$856,638 |
| 980 |  |  |  | \$38 |
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Package Page 27


Current All Supervisory Workhours

| Losing Facility |  |  |  |  |  | Gaining Facility |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent <br> (\%) Moved to Gaining | $(\%)$ <br> Reduction <br> Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |  | Current MODS Operation Number | Percent (\%) Moved to Losing | (\%) Reduction Due to Eos | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 698 | 72.0\% | 28.0\% |  | \$267,705 | ] | 698 |  |  |  | \$1,648,611 |
| 700 |  | 100.0\% |  | \$260,784 | ] | 700 |  |  |  | \$2,207,449 |
| 927 | 100.0\% |  |  | \$103 732 | ] | 927 |  |  |  | \$600 247 |
| 951 | 0.0\% | 100.0\% |  | \$190,551 | ] | 951 |  |  |  | \$2,226,941 |
| 671 |  |  |  | \$180,552 |  | 671 |  |  |  | \$230,100 |
| 705 |  |  |  | \$195540 |  | 705 |  |  |  | \$0 |
| 708 |  |  |  | \$202,369 |  | 708 |  |  |  | \$0 |
|  |  |  |  |  |  | 679 |  |  |  | \$199,619 |
|  |  |  |  |  |  | 699 |  |  |  | \$91,781 |
|  |  |  |  |  |  | 701 |  |  |  | \$5,205 |
|  |  |  |  |  |  | 758 |  |  |  | \$92,068 |
|  |  |  |  |  |  | 759 |  |  |  | \$546,410 |
|  |  |  |  |  |  | 770 |  |  |  | \$232 |
|  |  |  |  |  |  | 922 |  |  |  | \$139,544 |
|  |  |  |  |  |  | 928 |  |  |  | \$2,671 |
|  |  |  |  |  |  | 933 |  |  |  | \$95,045 |
|  |  |  |  |  |  | 953 |  |  |  | \$81,537 |
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Package Page 28


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| Ops-Red |  | 0 |
| Ops-Inc | 319423 | $\$ 14275510$ |
| Ops-Stay | 257,162 | $\$ 1,510,931$ |
| Allops | 576,585 | $\$ 25,786,441$ |

Proposed All Supervisory Workhours

| Losing Facility |  |  | Gaining Facility |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| $\begin{array}{\|c\|} \hline \text { Proposed } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) | $\begin{aligned} & \text { Proposed } \\ & \text { MODS } \\ & \text { Operation } \\ & \text { Number } \end{aligned}$ | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 698 |  | \$0 | 698 |  | \$1,846,300 |
| 700 |  | \$0 | 700 |  | \$2,207,449 |
| 927 |  | \$0 | 927 |  | \$706638 |
| 951 |  | \$0 | 951 |  | \$2,226,941 |
| 671 |  | \$180,552 | 671 |  | \$230,100 |
| 705 |  | \$195540 | 705 |  | \$0 |
| 708 |  | \$202,369 | 708 |  | \$0 |
|  |  |  | 679 |  | \$199,619 |
|  |  |  | 699 |  | \$91,781 |
|  |  |  | 701 |  | \$5,205 |
|  |  |  | 758 |  | \$92,068 |
|  |  |  | 759 |  | \$546,410 |
|  |  |  | 770 |  | \$232 |
|  |  |  | 922 |  | \$139,544 |
|  |  |  | 928 |  | \$2,671 |
|  |  |  | 933 |  | \$95,045 |
|  |  |  | 953 |  | \$81,537 |
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| Totals |  |  |  |  |
|  | Ops-Reducing |  |  |  |
|  | Opssllncreasing | 122,812 | $\$ 6,683,247$ |  |
|  | Ops-Staying | 25,093 | $\$ 1,484,211$ |  |
|  | All Operations | 147905 | $\$ 8167458$ |  |

Current Workhours for LDCs Common to \& Shared between Supv \& Craft

Losing Facility

| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent <br> (\%) Moved to Gaining | (\%) Reduction Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| :---: | :---: | :---: | :---: | :---: |
| 781 | 80.0\% | 10.0\% |  | \$5,007 |
| 783 | 28.2\% | 71.8\% |  | \$26,038 |
| 782 |  |  |  | \$4,346 |
| 784 |  |  |  | \$9 060 |
| 787 |  |  |  | \$454 |
|  |  |  |  |  |
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|  |  |  |  |  |
| Totals | Ops-R | educing | 842 | \$31 045 |
|  | Ops-Inc | creasing | 0 | \$0 |
|  | Ops-S | Staying | 430 | \$13,860 |
|  | All Ope | erations | 1272 | \$44905 |


| $\begin{array}{\|c\|} \hline \text { Current } \\ \text { MODS } \\ \text { Operation } \\ \text { Number } \end{array}$ | Percent <br> (\%) Moved to Losing | $(\%)$ <br> Reduction <br> Due to EoS | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| :---: | :---: | :---: | :---: | :---: |
| 781 |  |  |  | \$70,935 |
| 783 |  |  |  | \$254,417 |
| 782 |  |  |  | \$1,317 |
| 784 |  |  |  | \$0 |
| 787 |  |  |  | \$0 |
| 780 |  |  |  | \$441 |
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| Totals | Ops-R | educing | 0 | \$0 |
|  | Ops-Inc | creasing | 8,554 | \$325,352 |
|  | Ops-S | Staying | 49 | \$1,758 |
|  | All Ope | rations | 8603 | \$327 111 |


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|  |  | $\$ 0$ |
|  | 0 | $\$ 0$ |
| Ops-Red | 0 | $\$ 578,461$ |
| Ops-Inc | 10,062 | $\$ 761$ |
| Ops-Stay | 10062 | $\$ 578461$ |
| Allops | 10 |  |


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| Ops-Red | 0 |  |
| Ops-Inc | 128,391 | $\$ 6,987,327$ |
| Ops-Stay | 25,093 | $\$ 1,484,211$ |
| Allops | 153484 | $\$ 8471538$ |



Grouped Subtotals for Transportation, Maintenance, Supervision \& Flow Adjustments, along with Facility and Combined Summaries

| Losing Facility |  |  |  |
| :---: | :---: | :---: | :---: |
| Transportation - PVS |  |  |  |
|  | LDC | Current Annual Workhours | Current Annual Workhour Cost <br> (\$) |
|  | 31 |  | \$0 |
|  | 32 |  | \$0 |
|  | 33 |  | \$71,610 |
|  | 34 |  | \$0 |
|  | 93 |  | \$0 |
|  | Totals |  | \$71,610 |
| Subset for Trans-PVS | Ops 617, 679,764 (31) |  | \$0 |
| Tab | Ops 765, 766 (34) |  | \$0 |


| Gaining Facility |  |  |  |
| :---: | :---: | :---: | :---: |
| Transportation - PVS |  |  |  |
|  | LDC | Current Annual Workhours | Current Annual Workhour Cost (\$) |
|  | 31 |  | \$297,988 |
|  | 32 |  | \$20 576 |
|  | 33 |  | \$0 |
|  | 34 |  | \$6,313,789 |
|  | 93 |  | \$0 |
|  | Totals |  | \$6,632,354 |
| Subset for |  |  |  |
| Trans-PVS <br> Tab | Ops 617, 679,764 (31) |  | \$234773 |



|  | Gaining Facility |  |
| :---: | :---: | :---: |
|  | Transportation - PVS |  |
| LDC | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 31 |  | \$297,988 |
| 32 |  | \$20 576 |
| 33 |  | \$0 |
| 34 |  | \$6,313,789 |
| 93 |  | \$0 |
| Totals |  | \$6,632,354 |
| Ops 617, 679,764 (31) |  | \$234 773 |
| Ops 765, 766 (34) |  | \$6,236,180 |


| Maintenance |  |  |
| :---: | :---: | :---: |
| LDC | Current Annual | Current Annual Workhour Cost (\$) |
| 36 |  | \$1419 876 |
| 37 |  | \$242,973 |
| 38 |  | \$321,962 |
| 39 |  | \$155 039 |
| 93 |  | \$26,038 |
| Totals | 46,043 | \$2,165,888 |


| Maintenance |  |  |
| :---: | :---: | :---: |
| LDC | Current Annual | Current Annual Workhour Cost (\$) |
| 36 |  | \$8 216151 |
| 37 |  | \$3,207,795 |
| 38 |  | \$5,003,107 |
| 39 |  | \$1 104894 |
| 93 |  | \$254,417 |
| Totals | 403,632 | \$17,786,364 |


| Maintenance |  |  |
| :---: | :---: | :---: |
| LDC | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 36 |  | \$0 |
| 37 |  | \$0 |
| 38 |  | \$299,746 |
| 39 |  | \$0 |
| 93 |  | \$0 |
| Totals | 7,181 | \$299,746 |


| Maintenance |  |  |
| :---: | ---: | ---: |
| LDC | Proposed Annual <br> Workhours | Proposed Annual <br> Workhour Cost (\$) |
| 36 |  | $\$ 8416135$ |
| 37 |  | $\$ 3,304,325$ |
| 38 |  | $\$, 003,107$ |
| 39 |  |  |
| 93 |  | $\$ 104894$ |
| Totals | 410,187 | $\$ 262,025$ |


| Supervisor Summary |  |  |
| :---: | :---: | :---: |
| LDC | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 01 |  | \$0 |
| 10 |  | \$632,221 |
| 20 |  | \$397,909 |
| 30 |  | \$0 |
| 35 |  | \$190,551 |
| 40 |  | \$0 |
| 50 |  | \$0 |
| 60 |  | \$0 |
| 70 |  | \$0 |
| 80 |  | \$180,552 |
| 81 |  | \$0 |
| 88 |  | \$0 |
| Totals | 25,762 | \$1,401,232 |


| Supervisor Summary |  |  |
| :---: | :---: | :---: |
| LDC | Current Annual Workhours | Current Annual Workhour Cost (\$) |
| 01 |  | \$139,544 |
| 10 |  | \$4,556,195 |
| 20 |  | \$0 |
| 30 |  | \$838,097 |
| 35 |  | \$2,403,522 |
| 40 |  | \$0 |
| 50 |  | \$0 |
| 60 |  | \$0 |
| 70 |  | \$0 |
| 80 |  | \$230,100 |
| 81 |  | \$0 |
| 88 |  | \$0 |
| Totals | 147,905 | \$8,167,458 |



| Supervisory |  |  |
| :---: | :---: | :---: |
| LDC | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| 01 |  | \$139,544 |
| 10 |  | \$4,860,275 |
| 20 |  | \$0 |
| 30 |  | \$838,097 |
| 35 |  | \$2,403,522 |
| 40 |  | \$0 |
| 50 |  | \$0 |
| 60 |  | \$0 |
| 70 |  | \$0 |
| 80 |  | \$230,100 |
| 81 |  | \$0 |
| 88 |  | \$0 |
| Totals | 153,484 | \$8,471,538 |

Summary by Sub-Group


Notes:

1) less Ops going to 'Trans-PVS' \& 'Maintenance' Tabs
2) going to Trans-PVS tab
3) going to Maintenance tab
4) less Ops going to Maintenance' Tabs



| Proposed + Spe | Adjustments ed - | Change |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Annual Workhours | Annual Dollars | Workhour Change | \% Change | Dollars Change | Percent Change |
| 156,305 | \$6,830,617 | 0 | 0.0\% | \$235 | 0.0\% |
| 144,227 | \$6,470,953 | 0 | 0.0\% | \$0 | 0.0\% |
| 417,368 | \$18,390,232 | $(32,306)$ | -7.2\% | (\$1,562,020) | -7.8\% |
| 163,547 | \$9,049,999 | $(10,121)$ | -5.8\% | (\$518,692) | -5.4\% |
| 2,604 | \$91,221 | (15) | -0.6\% | (\$339) | -0.4\% |
| 884,051 | \$40,833,022 | $(42,442)$ | -4.6\% | $(\$ 2,080,816)$ | -4.8\% |


| Summary by Facility |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: |
| Losing Facility Summary |  |  | Gaining Facility Summary |  |  |
|  | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |  | Proposed Annual Workhours | Proposed Annual Workhour Cost (\$) |
| Before | 199,759 | \$8,929,576 | Before | 726,734 | \$33,984,262 |
| After | 145066 | \$6236157 | After | 738986 | \$34 596866 |
| Adj | 0 | \$0 | Adj | 0 | \$0 |
| AfterTot | 145,066 | \$6,236,157 | AfterTot | 738,986 | \$34,596,866 |
| Change | $(54,693)$ | (\$2,693,420) | Change | 12,251 | \$612,603 |
| \% Diff | -27.4\% | -30 2\% | \% Diff | 1.7\% | 1.8\% |


| Combined Summary |  |  |
| ---: | ---: | ---: |
| Before | 926,493 | $\$ 42,913,839$ |
| After | 884,051 | $\$ 40,833,022$ |
| Adj | 0 | $\$ 0$ |
| AfterTot | 884051 | $\$ 40833022$ |
| Change | $(42,442)$ | $(\$ 2,080,816)$ |
| \% Diff | $-46 \%$ | $-4.8 \%$ |

## Staffing - Management

Last Saved: February 18, 2012



Gaining Facility: Minneapolis MN P\&DC Data Extraction Date: $\qquad$ 11/02/11

Finance Number:
266362

| Line | Management Positions |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | (12) <br> Position Title | (13) <br> Level | (14) <br> Current Auth Staffing | (15) <br> Current <br> On-Rolls | (16) <br> Proposed Staffing | (17) <br> Difference |
| 1 | SR PLANT MANAGER (1) | PCES-01 | 1 | 1 | 1 | 0 |
| 2 | MGR IN-PLANT SUPPORT | EAS-25 | 1 | 1 | 1 | 0 |
| 3 | MGR MAINTENANCE (LEAD) | EAS-25 | 1 | 1 | 1 | 0 |
| 4 | SR MGR DISTRIBUTION OPERATIONS | EAS-25 | 1 | 1 | 1 | 0 |
| 5 | MGR DISTRIBUTION OPERATIONS | EAS-24 | 5 | 5 | 5 | 0 |
| 6 | MGR MAINTENANCE OPERATIONS | EAS-23 | 4 | 4 | 4 | 0 |
| 7 | MGR TRANSPORTATION/NETWORKS | EAS-23 | 1 | 1 | 1 | 0 |
| 8 | OPERATIONS INDUSTRIAL ENGINEER (FI | EAS-22 | 3 | 2 | 2 | 0 |
| 9 | MGR MAINT ENGINEERING SUPPORT | EAS-20 | 1 | 1 | 1 | 0 |
| 10 | MGR MAINTENANCE OPERATIONS SUPPT | EAS-20 | 1 | 1 | 1 | 0 |
| 11 | OPERATIONS SUPPORT SPECIALIST | EAS-20 | 1 | 0 | 0 | 0 |
| 12 | MAINTENANCE ENGINEERING SPECIALIST | EAS-19 | 3 | 3 | 3 | 0 |
| 13 | MGR FIELD MAINT OPRNS (LEAD) | EAS-19 | 1 | 0 | 0 | 0 |
| 14 | MGR PVS OPERATIONS | EAS-19 | 1 | 1 | 1 | 0 |
| 15 | NETWORKS SPECIALIST | EAS-18 | 1 | 1 | 1 | 0 |
| 16 | OPERATIONS SUPPORT SPECIALIST | EAS-18 | 3 | 3 | 3 | 0 |
| 17 | OPERATIONS SUPPORT SPECIALIST | EAS-17 | 6 | 5 | 5 | 0 |
| 18 | SUPV DISTRIBUTION OPERATIONS | EAS-17 | 35 | 33 | 35 | 2 |
| 19 | SUPV MAINTENANCE OPERATIONS | EAS-17 | 14 | 14 | 14 | 0 |
| 20 | SUPV TRANSPORTATION OPERATIONS | EAS-17 | 5 | 4 | 4 | 0 |
| 21 | NETWORKS SPECIALIST | EAS-16 | 0 | 1 | 1 | 0 |
| 22 | SECRETARY (FLD) | EAS-12 | 1 | 1 | 1 | 0 |
| 23 |  |  |  |  |  |  |
| 24 |  |  |  |  |  |  |
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| 77 |  |  |  |  |  |
| 78 |  |  |  |  |  |
| 79 |  |  |  |  |  |
|  | Total | 90 | 84 | 86 | 2 |
| Retirement Eligibles: | 46 |  | Position Loss: (2) |  |  |
| Total PCES/EAS Position Loss: | 4 | (This number carried forward to the Executive Summary) |  |  |  |

## Staffing - Craft

Last Saved: February 18, 2012

| Losing Facility: Saint Cloud MN CSMPC |  |  |  | Finance Number: |  | 268280 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Data Extraction Date: |  |  |  | (4) <br> Total On-Rolls | (5) <br> Total Proposed |  |
| Craft Positions | (1) Casuals/PSEs On-Rolls | (2) <br> Part Time On-Rolls | (3) <br> Full Time On-Rolls |  |  | (6) <br> Difference |
| Function 1 - Clerk | 12 | 0 | 76 | 88 | 5 | (83) |
| Function 4-Clerk | 0 | 0 | 13 | 13 | 13 | 0 |
| Function 1 - Mail Handler | 2 | 2 | 22 | 26 | 4 | (22) |
| Function 4-Mail Handler | 0 | 0 | 0 |  |  |  |
| Function 1 \& 4 Sub-Total | 14 | 2 | 111 | 127 | 22 | (105) |
| Function 3A - Vehicle Service | 0 | 0 | 0 |  |  |  |
| Function 3B - Maintenance | 0 | 0 | 25 | 25 | 4 | (21) |
| Functions 67-69 - Lmtd/Rehab/WC |  | 0 | 2 | 2 | 0 | (2) |
| Other Functions | 0 | 3 | 73 | 76 | 76 | 0 |
| Total | 14 | 5 | 211 | 230 | 102 | (128) |

Retirement Eligibles $\qquad$ 53

Gaining Facility: Minneapolis MN P\&DC
Finance Number: 266362
Data Extraction Date: 11/30/11

| Craft Positions | (7) Casuals/PSEs On-Rolls | (8) Part Time On-Rolls | (9) Full Time On-Rolls | (10) <br> Total On-Rolls | (11) <br> Total Proposed | (12) <br> Difference |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Function 1 - Clerk | 0 | 0 | 645 | 645 | 692 | 47 |
| Function 1 - Mail Handler | 0 | 10 | 182 | 192 | 206 | 14 |
| Function 1 Sub-Total | 0 | 10 | 827 | 837 | 898 | 61 |
| Function 3A - Vehicle Service | 1 | 0 | 77 | 78 | 78 | 0 |
| Function 3B - Maintenance | 0 | 0 | 238 | 238 | 240 | 2 |
| Functions 67-69 - Lmtd/Rehab/WC |  | 0 | 15 | 15 | 15 | 0 |
| Other Functions | 0 | 0 | 5 | 5 | 5 | 0 |
|  |  |  |  |  |  |  |
| Total | 1 | 10 | 1,162 | 1,173 | 1,236 | 63 |
| Retirement Eligibles: | 445 |  |  |  |  |  |

Total Craft Position Loss: 65 (This number carried forward to the Executive Summary)
(13) Notes: $\qquad$

## Maintenance

Last Saved: February 18, 2012


Annual Maintenance Savings: $\qquad$ (This number carried forward to the Executive Summary)
(7) Notes: $\qquad$

Transportation - PVS
Last Saved: February 18, 2012

Losing Facility: Saint Cloud MN CSMPC
Finance Number: 268280 Date Range of Data: $\begin{array}{llll}07 / 01 / 10 ~ & \text {-- to -- } & 06 / 30 / 11\end{array}$

|  | (1) <br> Current | (2) <br> Proposed | (3) <br> Difference |
| :---: | :---: | :---: | :---: |
| PVS Owned Equipment |  |  |  |
| Seven Ton Trucks |  |  | 0 |
| Eleven Ton Trucks |  |  | 0 |
| Single Axle Tractors |  |  | 0 |
| Tandem Axle Tractors |  |  | 0 |
| Spotters |  |  | 0 |
| PVS Transportation |  |  |  |
| Total Number of Schedules |  |  | 0 |
| Total Annual Mileage |  |  | 0 |
| Total Mileage Costs |  |  | \$0 |
|  |  |  |  |
| PVS Leases |  |  |  |
| Total Vehicles Leased |  |  | 0 |
| Total Lease Costs |  |  | \$0 |
|  |  |  |  |
| PVS Workhour Costs |  |  |  |
| LDC 31 (617, 679, 764) | \$0 | \$0 | \$0 |
| LDC $34(765,766)$ | \$0 | \$0 | \$0 |
| Adjustments <br> (from "Other Curr vs Prop" tab) |  | \$0 |  |
| Total Workhour Costs | \$0 | \$0 | \$0 |

PVS Transportation Savings (Losing Facility): $\qquad$ $\$ 0$ Total PVS Transportation Savings:
$\qquad$

Gaining Facility: Minneapolis MN P\&DC
Finance Number: 266362

|  | (4) <br> Current | (5) <br> Proposed | (6) <br> Difference |
| :---: | :---: | :---: | :---: |
| PVS Owned Equipment |  |  |  |
| Seven Ton Trucks |  |  | 0 |
| Eleven Ton Trucks |  |  | 0 |
| Single Axle Tractors |  |  | 0 |
| Tandem Axle Tractors |  |  | 0 |
| Spotters |  |  | 0 |
| PVS Transportation |  |  |  |
| Total Number of Schedules |  |  | 0 |
| Total Annual Mileage |  |  | 0 |
| Total Mileage Costs |  |  | \$0 |
|  |  |  |  |
| PVS Leases |  |  |  |
| Total Vehicles Leased |  |  | 0 |
| Total Lease Costs |  |  | \$0 |
|  |  |  |  |
| PVS Workhour Costs |  |  |  |
| LDC 31 (617, 679, 764) | \$234,773 | \$234,773 | \$0 |
| LDC $34(765,766)$ | \$6,236,180 | \$6,236,180 | \$0 |
| Adjustments <br> (from "Other Curr vs Prop" tab) |  | \$0 |  |
| Total Workhour Costs | \$6,470,953 | \$6,470,953 | \$0 |

PVS Transportation Savings (Gaining Facility): $\qquad$
$\$ 0 \ll==$ (This number is summed with Total from 'Trans-HCR' and carried forward to the Executive Summary as Transportation Savings)
(7) Notes: $\qquad$
rev 04/13/2009

Transportation - HCR
Last Saved: February 18, 2012

Losing Facility: Saint Cloud MN CSMPC
Type of Distribution to Consolidate: Orig \& Dest
Date of HCR Data File: 11/21/11

| 1 <br> Route Numbers | 2 <br> Current <br> Annual <br> Mileage | 3 Current Annual Cost | 4 <br> Current Cost per Mile | 5 <br> Proposed Annual Mileage | 6 <br> Proposed Annual Cost | $7$ <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 55314 | 206,935 | \$282,972 | \$1.37 |  |  |  |
| 55214 | 897,309 | \$1,592,429 | \$1.77 |  |  |  |
| 55291 | 230,019 | \$277,619 | \$1.21 |  |  |  |
| 56311 | 103,483 | \$136,648 | \$1.32 |  |  |  |
| 563L3 | 72,320 | \$51,473 | \$0.71 |  |  |  |
| 563AA-A | 259,769 | \$415,785 | \$1.60 |  |  |  |
| 563AA-B | 89,971 | \$81,017 | \$0.90 |  |  |  |
| 563BA-A | 403,045 | \$914,834 | \$2.27 |  |  |  |
| 563BA-B | 118,683 | \$122,588 | \$1.03 |  |  |  |
| 564A0 | 76,579 | \$81,397 | \$1.06 |  |  |  |
| 564A8 | 95,596 | \$121,696 | \$1.27 |  |  |  |
| 564B7 | 44,785 | \$45,042 | \$1.01 |  |  |  |
| 564B8 | 30,759 | \$60,000 | \$1.95 |  |  |  |
| 56438 | 90,743 | \$116,323 | \$1.28 |  |  |  |
| 56440 | 47,227 | \$53,852 | \$1.14 |  |  |  |
| 56441 | 31,383 | \$51,815 | \$1.65 |  |  |  |
| 56479 | 31,567 | \$54,145 | \$1.72 |  |  |  |
| 56490 | 116,384 | \$121,426 | \$1.04 |  |  |  |
| 58011 | 139,196 | \$194,933 | \$1.40 |  |  |  |
| 553EA | 213,827 | \$385,900 | \$1.80 |  |  |  |
| 56290 | 174,307 | \$232,446 | \$1.33 |  |  |  |
| 562AA-A | 312,342 | \$456,938 | \$1.46 |  |  |  |
| 562AA-B | 244,713 | \$176,920 | \$0.72 |  |  |  |
| 562BA-A | 573,801 | \$751,443 | \$1.31 |  |  |  |
| 562BA-B | 255,912 | \$238,126 | \$0.93 |  |  |  |
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Gaining Facility: Minneapolis MN P\&DC

| CET for cancellations: |  | 22:45 | CET for OGP: |  | 0:02 |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  |  |  |  |  | 1:30 |  |
| $8$ <br> Route Numbers | 9 <br> Current <br> Annual <br> Mileage | 10 Current Annual Cost | 11 Current Cost per Mile | 12 <br> Proposed Annual Mileage | 13 <br> Proposed Annual Cost | 14 <br> Proposed Cost per Mile |
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| Route Numbers |  |  |  |  | 6 <br> Proposed Annual Cost | 7 Proposed Cost per Mile | $8$ <br> Route Numbers |  | 10 Current Annual Cost | 11 <br> Current <br> Cost per Mile |  | 13 Proposed Annual Cost | 14 <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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| 1 <br> Route Numbers | 2 <br> Current Annual Mileage | 3 Current Annual Cost | 4 Current Cost per Mile | 5 <br> Proposed Annual Mileage | 6 <br> Proposed Annual Cost | 7 <br> Proposed Cost per Mile |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
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|  |  |  |  |  |  |  |
| Totals | 4,860,655 3, 308,739 |  |  |  |  |  |
| Proposed Trip | Current Losing | Moving to Gain (-) | Other Changes (+/-) | Trips from Gaining | Proposed Result |  |
| Impacts |  |  |  |  |  |  |

HCR Annual Savings (Losing Facility): \$1,003,040


HCR Annual Savings (Gaining Facility): $\qquad$ $\$ 0$

Total HCR Transportation Savings: $\qquad$
\$1,003,040 forward to the Executive Summary as Transportation Savings )

## Distribution Changes

Last Saved: February 18, 2012
Losing Facility: Saint Cloud MN CSMPC
Type of Distribution to Consolidate Orig \& Dest


If revisions to DMM L005 or DMM L201 are needed, indicate
proposed DMM label change below.

| DMM Labeling List L005-3-Digit ZIP Code Prefix Groups - SCF Sortation <br> From: |  |  |
| :---: | :---: | :---: |
| Action Code* | Column A - 3-Digit ZIP Code Prefix Group | Column B - Label to |
|  |  |  |
|  |  |  |
| To: |  |  |
| Action Code* | Column A - 3-Digit ZIP Code Prefix Group | Column B - Label to |
|  |  |  |
|  |  |  |

Important Note: Section 2 \& 3 illustrate possible changes to DMM labeling lists. Section 2 relates to consolidation of Destination Operations. Section 3 pertains to Originating Operations. The Area Distribution Network group will submit appropriate requests for DMM changes after AMP approval.


| Drop Sh | Losing/Gaining | Dis | Facility Name | mary Rep |  |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Month |  | NASS <br> Code |  | $\begin{gathered} \text { Total } \\ \text { Schd Appts } \end{gathered}$ | No-Show |  | Late Arrival |  | Open |  | Closed |  | Unschd Count |
|  |  |  |  |  | Count | \% | Count | \% | Count | \% | Count | \% |  |
| Sep'11 | Losing Facility |  | N/A |  |  |  |  |  |  |  |  |  |  |
| Oct'11 | Losing Facility |  | N/A |  |  |  |  |  |  |  |  |  |  |
| Sep'11 | Gaining Facility | 553 | Minneapolis | 306 | 61 | 20\% | 52 | 17\% | 0 | 0\% | 244 | 80\% | 9 |
| Oct'11 | Gaining Facility | 553 | Minneapolis | 317 | 67 | 21\% | 54 | 17\% | 0 | 0\% | 250 | 79\% | 11 |

(5) Notes

## MPE Inventory

Last Saved: February 18, 2012
Losing Facility: Saint Cloud MN CSMPC
Gaining Facility: Minneapolis MN P\&DC

## Data Extraction Date

$\qquad$
$\qquad$ 10/26/11

| Equipment <br> Type | (1) <br> Current <br> Number | (2) <br> Proposed <br> Number | Difference |
| :---: | :---: | :---: | :---: |
| AFCS | 2 | 0 | $(2)$ |
| AFCS200 | 0 | 0 | 0 |
| AFSM - ALL | 1 | 0 | $(1)$ |
| APPS | 0 | 0 | 0 |
| CIOSS | 1 | 0 | $(1)$ |
| CSBCS | 0 | 0 | 0 |
| DBCS | 4 | 0 | $(4)$ |
| DBCS-OSS | 3 | 0 | $(3)$ |
| DIOSS | 1 | 0 | $(1)$ |
| FSS | 0 | 0 | 0 |
| SPBS | 0 | 0 | 0 |
| UFSM | 0 | 0 | 0 |
| FC / MICRO MARK | 0 | 0 | 0 |
| ROBOT GANTRY | 0 | 0 | 0 |
| HSTS / HSUS | 0 | 0 | 0 |
| LCTS /LCUS | 1 | 0 | $(1)$ |
| LIPS | 1 | 0 | $(1)$ |
| MPBCS-OSS | 0 | 0 | 0 |
| TABBER | 0 | 0 | 0 |
| PIV | 4 | 4 | 0 |
| LCREM | 1 | 0 | $(1)$ |


| Equipment <br> Type | (4) <br> Current <br> Number | (5) <br> Proposed <br> Number | ( |
| :---: | :---: | :---: | :---: |
| AFCS | 7 | 9 |  |
| AFCS200 | 0 | 0 |  |
| AFSM - ALL | 4 | 4 |  |
| APPS | 0 | 0 |  |
| CIOSS | 2 | 2 |  |
| CSBCS | 0 | 0 |  |
| DBCS | 44 | 29 |  |
| DBCS-OSS | 10 | 13 |  |
| DIOSS | 0 | 0 |  |
| FSS | 1 | 1 |  |
| SPBS | 0 | 0 |  |
| UFSM | 0 | 0 |  |
| FC / MICRO MARK | 0 | 0 |  |
| ROBOT GANTRY | 0 | 0 |  |
| HSTS / HSUS | 1 | 1 |  |
| LCTS /LCUS | 0 | 0 |  |
| LIPS | 0 | 0 |  |
| MPBCS-OSS | 1 | 1 |  |
| TABBER | 95 | 95 |  |
| PIV | 1 | 1 |  |
| LCREM |  |  |  |


| (6) <br> Difference | (7) <br> Equipment Change | (8) <br> Relocation Costs |
| :---: | :---: | :---: |
| 2 | 0 | \$40,000 |
| 0 | 0 |  |
| 0 | (1) |  |
| 0 | 0 |  |
| 0 | (1) |  |
| 0 | 0 |  |
| (15) | (19) |  |
|  | \#VALUE! |  |
| 3 | 2 | \$16,784 |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | (1) |  |
| 0 | (1) |  |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | 0 |  |
| 0 | (1) |  |

Mail Processing Equipment Relocation Costs from Losing to Gaining Facility: $\qquad$ (This number is carried forward to Space Evaluation and Other Costs)
(9) Notes: $11 / 16 / 11-\mathrm{cv}$ Adjusted MPE per email from Greg Zierhut --- 12/12/11-cv Proposed MPE entered as agreed by E. Rosenberg. 01-12-12-TRK-Updated again. Relocation cost includes cost of moving one AFCS, one BDS, and two DIOSS machines.

## Customer Service Issues

Last Saved: February 18, 2012

## Losing Facility: Saint Cloud MN CSMPC

5-Digit ZIP Code: 56387
Data Extraction Date: 10/18/11

1. Collection Points

Number picked up before 1 p.m. Number picked up between $1-5 \mathrm{pm}$. Number picked up after 5 p.m. Total Number of Collection Points

| 3-Digit ZIP Code: 562 |  | 3-Digit ZIP Code: 563 |  | 3-Digit ZIP Code: 564 |  | 3-Digit ZIP Code: |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Current |  | Current |  | Current |  | Current |  |
| Mon. - Fri. | Sat. | Mon. - Fri. | Sat. | Mon. - Fri. | Sat. | Mon. - Fri. | Sat. |
| 15 | 88 | 19 | 140 | 12 | 65 |  |  |
| 168 | 90 | 134 | 38 | 99 | 37 |  |  |
| 27 | 20 | 43 | 30 | 4 | 7 |  |  |
| 210 | 198 | 196 | 208 | 115 | 109 | 0 | 0 |

2. How many collection boxes are designated for "local delivery"?

0
3. How many "local delivery" boxes will be removed as a result of AMP?
4. Delivery Performance Report
\% Carriers returning before 5 p.m.

| Quarter/FY | Percent |
| :---: | :---: |
| QTR 3 FY11 | $79.1 \%$ |
| QTR 2 FY11 | $74.1 \%$ |
| QTR 1 FY11 | $73.1 \%$ |
| QTR 4 FY10 | $81.8 \%$ |

5. Retail Unit Inside Losing Facility (Window Service Times)

|  | Current |  | Proposed |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Start | End | Start |  |
| Monday | $8: 30$ | $16: 30$ | $8: 30$ |  |
| Tuesday | $8: 30$ | $16: 30$ | $16: 30$ |  |
| Wednesday | $8: 30$ | $16: 30$ | $8: 30$ |  |
| Thursday | $8: 30$ | $16: 30$ | $8: 30$ |  |
| Friday | $8: 30$ | $16: 30$ | $8: 30$ |  |
| Saturday | Closed | Closed | Closed |  |
|  |  |  | $16: 30$ |  |
|  |  |  | Closed |  |

6. Business (Bulk) Mail Acceptance Hours
7. Can customers obtain a local postmark in accordance with applicable policies in the Postal Operations Manual?
8. Notes: To make CET at Minneapolis, it is necessary for remote offices final dispatch to occur prior to office closing at the offices noted in the narrative

Gaining Facility: Minneapolis MN P\&DC
9. What postmark will be printed on collection mail?

$$
\begin{array}{ll}
\text { Line } 1 & \text { Minneapolis MN 554 } \\
\text { Line } 2
\end{array}
$$

## Space Evaluation and Other Costs

Last Saved: February 18, 2012

Losing Facility: Saint Cloud MN CSMPC

## Space Evaluation

1. Affected Facility

| Facility Name: | Saint Cloud MN CSMPC |  |
| ---: | :--- | ---: |
| Street Address: |  |  |
| City, State ZIP: | 517 10th Ave S | Waite Park MN |

2. Lease Information. (If not leased skip to 3 below.)

Enter annual lease cost: Owned
Enter lease expiration date: $\qquad$ Enter lease options/terms: $\qquad$
3. Current Square Footage

Enter the total interior square footage of the facility: $88,325 \mathrm{sq} \mathrm{ft}$
Enter gained square footage expected with the AMP: 48,654 sq ft
4. Planned use for acquired space from approved AMP

The St Cloud facility will be a transfer hub. Remaining space will be turned over to FSO for determination of best use.
5. Facility Costs

Enter any projected one-time facility costs:
\$461,786
(This number shown below under One-Time Costs section.
6. Savings Information

Space Savings (\$):
(This number carried forward to the Executive Summary)
7. Notes One-time costs include MPLS P\&DC facility modifications to accommodate 3 additional DIOSS and 2 additional AFCS machines, removal of 15 DBCS Phase 1 machines, expansion to loose mail system, move of 5 DBCS within the MPLS Facility, the addition of two spirals and lighting.

## One-Time Costs

| One-Time Costs |  |
| :---: | :---: |
| Employee Relocation Costs: |  |
| Mail Processing Equipment Relocation Costs: <br> (from MPE Inventory) | \$56,784 |
| Facility Costs: (from above) | \$461,786 |
| Total One-Time Costs: | $\$ 518,570$ <br> This number |
| Remote Encoding | nter Cost |
| Facility: Saint Cloud MN CSMPC | Gaining |

